

FOR REFRIGERATIO AND AIRCONDITIONING

Level: 2

(Light Engineering Sector)

Competency Standard Code: CS-LE-RAC-L2-EN-V1



National Skills Development Authority
Prime Minister's Office
Government of the People's Republic of Bangladesh

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This Competency Standard for **Refrigeration and Air Conditioning** is a document for the development of curricula, teaching and learning materials, and assessment tools. It also serves as the document for providing training consistent with the requirements of industry in order to meet the qualification of individuals who graduated through the established standard via competency-based assessment for a relevant job.

This document has been developed by NSDA in association with **Light Engineering** Sector, industry representatives, academia, related specialist, trainer and related employee.

Public and private institutions may use the information contained in this standard for activities benefitting Bangladesh.

Introduction

The NSDA aims to enhance an individual's employability by certifying completeness with skills. NSDA works to expand the skilling capacity of identified public and private training providers qualitatively and quantitatively. It also aims to establish and operationalize a responsive skill ecosystem and delivery mechanism through a combination of Well-defined set of mechanisms and necessary technical supports.

Key priority economic growth sectors identified by the government have been targeted by NSDA to improve current job skills along with existing workforce to ensure required skills to industry standards. Training providers are encouraged and supported to work with industry to address identified skills and knowledge to enable industry growth and increased employment through the provision of market responsive inclusive skills training program. "Refrigeration and Air conditioning" is selected as one of the priority occupations of Light Engineering Sector. This standard is developed to adopt a demand driven approach to training with effective inputs from Industry Skills Councils, employer associations and employers.

Generally, a competency standard informs curriculum, learning materials, assessment and certification of trainees enrolled in Skills training. Trainees who successfully pass the assessment will receive a qualification in the National Skills Qualification Framework (NSQF) and will be listed on the NSDA's online portal.

This competency standard is developed to improve skills and knowledge in accordance with the job roles, duties and tasks of the occupation and ensure that the required skills and knowledge are aligned to industry requirements. A series of stakeholder consultations, workshops were held to develop this document.

The document also details the format, sequencing, wording and layout of the Competency Standard for an occupation which is comprised of Units of Competence and its corresponding Elements.

Overview

A **competency standard** is a written specification of the knowledge, skills and attitudes required for the performance of an occupation, trade or job corresponding to the industry standard of performance required in the workplace.

The purpose of a competency standards is to:

- provide a consistent and reliable set of components for training, recognising and assessing people's skills, and may also have optional support materials
- enable industry recognised qualifications to be awarded through direct assessment of workplace competencies
- encourage the development and delivery of flexible training which suits individual and industry requirements
- encourage learning and assessment in a work-related environment which leads to verifiable workplace outcomes

Competency standards are developed by a working group comprised of representative from NSDA, Key Institutions, ISC, and industry experts to identify the competencies required of an occupation in **Light Engineering sector**.

Competency standards describe the knowledge, skills and attitude needed to perform effectively in the workplace. CS acknowledge that people can achieve technical and vocational competency in many ways by emphasizing what the learner can do, not how or where they learned to do it.

With competency standards, training and assessment may be conducted at the workplace or at training institute or any combination of these.

Competency standards consist of a number of units of competency. A unit of competency describes a distinct work activity that would normally be undertaken by one person in accordance with industry standards.

Units of competency are documented in a standard format that comprises of:

- unit title
- nominal duration
- unit code
- unit descriptor
- elements and performance criteria
- variables and range statement
- curricular content guide
- assessment evidence guides

Together, all the parts of a unit of competency:

- describe a work activity
- guide the assessor to determine whether the candidate is competent or not yet competent

The ensuing sections of this document comprise of a description of the relevant occupation, trade or job with all the key components of a unit of competency, including:

- a chart with an overview of all Units of Competency for the relevant occupation, trade or job including the Unit Codes and the Unit of Competency titles and corresponding Elements
- the Competency Standard that includes the Unit of Competency, Unit Descriptor, Elements and Performance Criteria, Range of Variables, Curricular Content Guide and Assessment Evidence Guide.

Competency Standards for National Skill Certificate – 2 in Refrigeration and Air Conditioning in Light Engineering Sector

Level Descriptors of NSQF (BNQF 1-6)

Level & Job classification	Knowledge Domain	Skills Domain	Responsibility Domain
6-Mid-Level Manager/ Sub Assistant Engineer	Comprehensive actual and theoretical knowledge within a specific work or study area with an awareness of the validity and limits of that knowledge, able to analyse, compare, relate and evaluate.	Specialised and wider range of cognitive and practical skills required to provide leadership in the development of creative solutions to defined problems. Communicate professional issues and solutions to the team and to external partners/users.	Work under broad guidance and self-motivation to execute strategic and operational plan/s. Lead lower-level management. Diagnose and resolve problems within and among work groups.
5-Supervisor	Broad knowledge of the underlying, concepts, principles, and processes in a specific work or study area, able to scrutinize and break information into parts by identifying motives or causes.	Broad range of cognitive and practical skills required to generate solutions to specific problems in one or more work or study areas. Communicate practice-related problems and possible solutions to external partners.	Work under guidance of management and self-direction to resolve specific issues. Lead and take responsibility for the work and actions of group/team members. Bridge between management.
4-Highly Skilled Worker	Broader knowledge of the underlying, concepts, principles, and processes in a specific work or study area, able to solve problems to new situations by comparing and applying acquired knowledge.	A range of cognitive and practical skills required to accomplish tasks and solve problems by selecting and applying the full range of methods, tools, materials and information. Communicate using technical terminology and IT technology with partners and users as per workplace requirements.	Work under minimal supervision in specific contexts in response to workplace requirements. Resolve technical issues in response to workplace requirements and lead/guide a team/ group.
3-Skilled Worker	Moderately broad knowledge in a specific work or study area, able to perceive ideas and abstract from drawing and design according to workplace requirements.	Basic cognitive and practical skills required to use relevant information in order to carry out tasks and to solve routine problems using simple rules and tools. Communicate with his team and limited external partners upholding the values, nature and culture of the workplace	Work or study under supervision with considerable autonomy. Participate in teams and responsible for group coordination.
2-Semi Skilled Worker	Basic understanding of underpinning knowledge in a specific work or study area, able to interpret and apply common occupational terms and instructions.	Skills required to carry out simple tasks, communicate with his team in the workplace presenting and discussing results of his work with required clarity.	Work or study under supervision in a structured context with limited scope of manipulation
1 –Basic Skilled Worker	Elementary understanding of ability to interpret the underpinning knowledge in a specific study area, able to interpret common occupational terms and instructions.	Specific Basic skills required to carry out simple tasks. Interpret occupational terms and present the results of own work within guided work environment/ under supervision.	Work under direct supervision in a structured context with limited range of responsibilities.

List of Abbreviations

CS - Competency Standard

ISC - Industry Skills Council

FPS - Foot, Pound, Second

RAC - Refrigeration and Air Conditioning

LEISC - Light Engineering Industry Skills Councils

NSDA - National Skills Development Authority

MKS - Meter, Kilogram, Second

NSQF - National Qualifications Framework

OSH - Occupational Safety and Health

PPE - Personal Protective Equipment

SCVC - Standards and Curriculum Validation Committee

STP - Skills Training Provider

SOP - Standard Operating Procedure

UoC - Unit of Competency

Approval of Competency Standard

Members of the Approval Committee:

Member	Signature
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Executive Chairman (Secretary)	31.06.21
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Dulal Krishna Saha

Executive Chairman (Secretary)

National Skills Development Authority (NSDA)

National Competency Standards for National Skill Certificate, Level –2 in Refrigeration and Air Conditioning for Light Engineering Sector Course Structure

SL	Unit Code and Title UoC Level			Nominal Hours
Gener	ic Competencies			20
1.	GU-04-L1-V1	Work in a team environment	1	20
Occup	oation Specific Compet	encies		240
2.	OU-LE-RAC-01-L2-V1	Service and Repair Window Type Air-Conditioners	2	40
3.	OU-LE-RAC-02-L2-V1	Service and Repair Split Type Air- Conditioners	2	60
4.	OU-LE-RAC-03-L2-V1	Install Window and Split Type Air- Conditioners	2	40
5.	OU-LE-RAC-04-L2-V1	Install, Service and Repair Display Freezer	2	40
6.	OU-LE-RAC-05-L2-V1	Repair & Maintain Residential Humidifiers & De-Humidifiers	2	30
7.	OU-LE-RAC-06-L2-V1	Service & Maintain Dispensing Unit & Bottle Cooler	2	30
Total Learning Hours			260	
On-the Job			160	
Total Nominal Hours			420	

Units & Elements at a Glance:

Generic Unit of Competencies (20 Hours)

Code	Unit of Competency	Elements of Competency	Duration (Hours)
GU-04-L1-V1	Work in a team environment	 Define team role and scope Identify individual role and responsibility Participate in team discussions Work as a team member 	20
	•	Total Hour	20

Occupation Specific Unit of Competencies (240 Hours)

	ency Liements of Competency	Hours
OU-LE-RAC-01-L2-V1 Service as Repair Wi Type Air Conditions	ndow 3. Repair window type Air Conditioners 4. Clean and store of tools and	40
OU-LE-RAC-02-L2-V1 Service an Repair Sp Air Condit	lit Type 3. Repair split type Air Conditioners oners 4. Clean and store of tools and equipment	60
OU-LE-RAC-03-L2-V1 Install Wir and Split Condition	ype Air 5 Set refrigerant line and make	40
OU-LE-RAC-04-L2-V1 Install, Se and Repa Display Fr	7 A Renair display freezer	40
OU-LE-RAC-05-L2-V1 Repair an Maintain Humidifier De-humid	3. Maintain and repair Humidifierand4. Maintain and repair Dehumidifier	30
OU-LE-RAC-06-L2-V1 OU-LE-RAC-06-L2-V1 Dispensin and Bottle Coolers Total Hours	3. Check and Test dispensing unitg Unit4. Repair water cooler	30 240

Generic Unit of Competency

Unit Code and Title	GU-04-L1-V1: Work in a Team Environment	
Unit Descriptor	This unit covers the knowledge, skills and attitudes (KSA) required to work in a team environment. It includes defining team role and scope, identifying individual role and responsibility. Participating in team discussions and working as a team member.	
Nominal Hours	20 Hours	
Elements of Competency	Performance Criteria Bold & Underlined terms are elaborated in the Range of Variables	
Define team role and scope	1.1. Role and objectives of the team are defined;1.2. Team structure, responsibilities and reporting relations are identified from team discussions and other external sources;	
Identify individual role and responsibility	 2.1 Individual roles and responsibilities of team members are identified; 2.2 Reporting relationships among team members are defined and clarified; 2.3 Reporting relationships external to the team are defined and clarified; 	
Participate in team discussions	 3.1 Ideas related to team plans are contributed; 3.2 Recommendations for improving team work are put forward; 	
Work as a team member	4.1. Effective forms of communication are used to interact with team members;4.2. Communication channels are followed;4.3. OHS practices are followed;	
Range of Variables		
Variables	Range (may include but not limited to):	
1. Team Members	2.1. Coach/mentor2.2. Supervisor/Manager2.3. Peers/Colleagues2.4. Employee representative	
Evidence Guide		
	entic, valid, sufficient, reliable, consistent, recent and meet all sion of the Unit of Competency	
Critical aspects of competency	Assessment required evidence that the candidate: 1.1 demonstrated knowledge in working in a team environment. 1.2 satisfied the requirements mentioned in the Performance Criteria and Range of Variables	
Underpinning knowledge	2.1 Team Structure, Role and Responsibility 2.2 Individual Members' Roles and Responsibilities 2.3 Communication Flow and Reporting Structures 2.4 Team Planning 2.5 Interpersonal Communication Skills	

	2.6 Team Meeting Procedures
	2.7 OHS Practices
	3.1 Identifying the role and responsibility of the team
	3.2 Identifying roles and responsibilities of individual
3. Underpinning skills	members
	3.3 Participating in team discussions
	3.4 Working as a team member
	4.1 Commitment to occupational health and safety
	4.2 Environmental concerns
4 Underninging Attitudes	4.3 Eagerness to learn
4. Underpinning Attitudes	4.4 Tidiness and timeliness
	4.5 Respect for rights of peers and seniors in workplace
	4.6 Communication with peers and seniors in Workplace
	5.1 Pens
	5.2 Telephone
5. Resource implications	5.3 Computer
	5.4 Writing materials
	5.5 Online communication
	Methods of assessment may include but not limited to:
	6.1. Workplace observation
6. Methods of	6.2. Demonstration
assessment	6.3. Oral questioning
	6.4. Written test
	6.5. Portfolio
	7.1 Competency assessment must be done in NSDA
7. Context of assessment	accredited assessment center
7. Context of assessinent	7.2 Assessment should be done by a NSDA
	certified/nominated assessor

Accreditation Requirements

Training Providers must be accredited by National Skills Development Authority (NSDA), the National Quality Assurance Body, or a body with delegated authority for quality assurance to conduct training and assessment against this unit of competency for credit towards the award of qualification under NSQF. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.

Occupation Specific Unit of Competencies

Unit Code and Title	OU-LE-RAC-01-L2-V1: Service and Repair Window Type Air Conditioners		
Unit Descriptor	This unit covers the knowledge, skill and attitude required to service and repair window type air conditioners in the workplace.		
Onit Descriptor	It specifically includes the tasks of preparing unit, tools and workplace, checking and identifying defects and repairing window type air conditioners.		
Nominal Hours	40 Hours		
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
	1.1 Personal protective equipment (PPE) is used and OSH		
	is followed; 1.2 Work instructions are interpreted to determine job requirements;		
Prepare unit, tools and workplace	1.3 <u>Tools and equipment</u> are selected in accordance with job requirements;		
	Measuring and repairing instruments are calibrated as per work requirement;		
	1.5 <u>Materials</u> are selected as per job requirement;		
	 2.1 Systematic <u>pre-testing procedure</u> is observed in accordance with manufacturer's instructions; 2.2 All components of the air-flow system checked according to manufactures specifications to ensure correct 		
	performance; 2.3 Motor terminals are checked using specified testing procedures;		
Check and identify defects	2.4 Control settings/adjustments are checked in conformity with service- manual specifications;		
	2.5 All <u>components of refrigeration system</u> are checked according to standard procedures;		
	2.6 <u>Components of electrical / electronic circuit</u> are checked according to standard procedures;		
	2.7 System defects/fault symptoms are identified and documented using appropriate tools and equipment;		
Repair window type Air Conditioners	 3.1 Defective parts/components are replaced; 3.2 Control settings and adjustments are performed in conformity with service- manual specifications; 		
	 3.3 System is evacuated and recovered refrigerant is stored; 3.4 Refrigerant is recharged using specified type of refrigerant; 		
	3.5 Cleaning of unit is performed in accordance with standard procedures;		

	3.6 Unit is operated and tested & checked to ensure
	satisfactory performance;
	3.7 Report on repair is prepared in line with company
	procedures;
	4.1 Tools and equipment are maintained and cleaned as
	per instruction manual;
4. Clean and store of	4.2 Work place is cleaned in accordance with environmental
tools and equipment	requirement;
	4.3 Tools and equipment are stored safely in appropriate
	location according to standard workshop procedures;
Range of Variables	
	T
Variables	Range (may include but not limited to):
	1. 1 Hand gloves
	1. 2 Safety Shoes
1. PPE	1.3 Apron
1. 112	1. 4 Safety Goggles
	1. 5 Helmet
	1. 6 Mask
	2. 1 Pliers
	2. 2 Screwdriver
	2. 3 Hacksaw
	2. 4 Wrenches
	2. 5 Wire stripper/crimper
	2. 6 Swaging tools,
	2. 7 Flaring tools
2. Tools	2. 8 Bench Vice C Clamp
	2. 9 Hammer
	2. 10 Steel wire brush
	2. 11 Tube cutter
	2. 12 Tube bender
	2. 13 Block vice
	2. 14 Reamer
	2. 15 Ellen key set
	3.1. Multimeter
3. Equipment	3.2. Clamp on meter
	3.3. Capacitor tester
	3.4. Leak detectors
	3.5. Gas welding equipment
	3.6. Gauge manifold
	3.7. Two stage Vacuum pump
	3.8. Refrigerant recovery machine
4. Materials	4.1 Charging nipple
	4.2 refrigeration fittings
	4.3 Refrigerants

		2
	4.4	Copper tube
	4.5	Welding filler rod
	4.6	Welding flux
	4.7	Strainer
	4.8	Capillary tube
	4.9	Lubricating oil.
		Copper and brass fittings Recovery cylinder
	5.1	Visual inspection of the unit with power off
5. Pre-testing	5.2	Interview of customer re-history of unit
procedure	5.3	Psychrometer and Hygrometer graph/data
procedure	5.4	Operate the unit according to manual to confirm defects
	6.1	Compressor
	6.2	Condenser
6. Components of	6.3	Filter / drier
refrigeration system	6.4	Expansion device
	6.5	Evaporator
	6.6	Pipes and fittings
	7.1	Compressor Motor
	7.2	Thermostat switch
	7.3	Relay
	7.4	Overload protector
	7.5	Capacitor
	7.6	Selector switch
	7.7	Remote controller
7. Electrical and	7.8	Universal AC circuit
Electronic Circuit	7.9	Swing motor
		Blower fan motor
		Variac
		Socket
		Cables
	7.14	circuit breaker
	7.15	Magnetic contactor
	7.16	Control panel
	8.1.	Insulation
	8.2.	Resistance
	8.3.	Mechanical
	8.4.	Continuity
8. Test & Check	8.5.	Leak
	8.6.	Suction, discharge and idle pressure
	8.7.	•
	8.8.	Minimum of 30 minutes, steady vacuum of 29.9 in.
		Hg(mercury) as per standard
	I	
Evidence Guide		

The evidence must be authentic, valid, sufficient, reliable, consistent and recent and meet the requirements of the current version of the Unit of Competency Assessment required evidence that the candidate: Applied safety rules and procedures 1. 1 1. 2 Checked all components of air conditioning and electrical / electronic circuit according to standard procedures 1. Critical Aspects of 1. 3 Evacuated the System and recovered refrigerant Competency stored in recovery unit 1. 4 Performed refrigerant charging in accordance with the manual 1. 5 Completed repair work as to specifications 1. 6 Repaired unit is tested before reinstallation 2.1. Types of electrical controls 2.2. Single and 3 phase electrical power supply system 2.3. Fault finding procedures 2. Underpinning Knowledge 2.4. Evacuation procedure 2.5. Vapor compression Refrigeration cycle 2.6. Refrigerants used in window and split air conditioner 3.1. Checking power supply and electrical/electronic circuits and correct faults. 3.2. Using testing & measuring instruments. 3.3. Proper Handling tools & equipment. 3.4. Cutting, bending, swaging and flaring of tubes. 3. Underpinning Skills 3.5. Performing Welding and brazing. Selection correct type of refrigerant. 3.6. 3.7. Detection and repair of leaks. 3.8. Evacuating and charging of refrigerants 3.9. Performance testing and adjustments in Window & Split type air conditioners Commitment to occupational health and safety 4.1 4.2 Promptness in carrying out activities 4.3 Sincere and honest to duties 4.4 Environmental concerns 4.5 Eagerness to learn 4. Underpinning Attitudes 4.6 Tidiness and timeliness 4.7 Respect for rights of peers and seniors in workplace 4.8 Communication with peers and seniors workplace The following resources must be provided: Resource Implications 5.1 Workplace (simulated or actual) 5.2 Tools and equipment appropriate for work

	activities
	5.3 Materials for work activities
	Methods of assessment may include but not limited to:
	6.1 Written test
6. Methods of Assessment	6.2 Demonstration
	6.3 Oral questioning
	6.4 Portfolio
	7.1 Competency assessment must be done in NSDA
7. Context of Assessment	accredited assessment centre
	7.2 Assessment should be done by a NSDA
	certified/nominated assessor

Accreditation Requirements

Training Providers must be accredited by National Skills Development Authority (NSDA), the National Quality Assurance Body, or a body with delegated authority for quality assurance to conduct training and assessment against this unit of competency for credit towards the award of qualification under NSQF. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.

Unit Code and Title	OU-LE-RAC-02-L2-V1: Service and Repair Split Type Air Conditioners
	This unit covers the knowledge, skill and attitude required to service and repair split type air conditioners in the workplace.
Unit Descriptor	It specifically includes the tasks of preparing unit, tools and workplace, checking and identifying defects and repairing split type air conditioners.
Nominal Hours	60 Hours
Elements of	Performance Criteria
Competency	Bold and Underlined terms are elaborated in the Range of
	Variables. 1.1 Personal protective equipment (PPE) is used and OSH
	is followed;
	1.2 Work instructions are interpreted to determine job
	requirements;
Prepare unit tools and	1.3 Necessary <u>Tools and equipment</u> are selected in
workplace	accordance with job requirements;
·	1.4 Measuring and Repairing instruments are calibrated as
	per work requirement;
	1.5 Necessary materials are selected as per job
	requirement;
	2.1 Systematic pre-testing procedure is observed in
	accordance with manufacturer's instructions;
	2.2 All components of the Air-flow system checked according
	to manufactures specifications to ensure correct
	performance;
	2.3 Motor terminals are checked using specified testing
2. Check and identify	procedures; 2.4 Control settings/adjustments are checked in conformity
defects	with service- manual specifications;
	2.5 All components of refrigeration system and electrical
	/ electronic circuit are checked according to standard
	procedures;
	2.6 System defects/fault symptoms are identified and
	documented using appropriate tools and equipment;
	2.7 Refrigerant is pumped down to the outdoor unit if required;
	3.1 Defective parts/components are replaced with identical or
	recommended appropriate equivalent ratings;
3. Repair split type Air	3.2 Control settings and adjustments are performed in
Conditioners	conformity with service- manual specifications;
	3.3 System is evacuated using vacuum pump and recovered
	refrigerant stored in recovery unit according to
	manufacturer's specifications;

	3.4 Refrigerant is recharged using specified type of
	refrigerant by recharging equipment to required
	specification following safety practices;
	3.5 Unit is cleaned in accordance with standard
	procedures;
	3.6 Unit is operated and <u>tested & checked</u> according to
	standard procedure;
	 Report on repair is prepared in line with workplace procedures;
	4.1 Tools and equipment are maintained and cleaned as per instruction manual;
Clean and store of tools and equipment	4.2 Work place is cleaned in accordance with environmental requirement;
loois and equipment	4.3 Tools and equipment are stored safely in appropriate
	location according to standard workshop procedures;
Range of Variables	
Variables	Range (may include but not limited to):
	1. 1 Hand gloves
	1. 2 Safety Shoes
1. PPE	1.3 Apron
1. 112	1. 4 Safety Goggles
	1. 5 Helmet
	1.6 Mask
	2. 1 Pliers
	2. 2 Screwdriver
	2. 3 Hacksaw
	2. 4 Wrenches
	2. 5 Wire stripper
	2. 6 Crimper
	2. 7 Swaging expander
	2. 8 Flaring tools
	2. 9 Bench Vice
2. Tools	2. 10 C Clamp
	2. 11 Hammer
	2. 12 Steel wire brush
	2. 13 Tube cutter
	2. 14 Capillary tube cutter
	2. 15 Tube bender
	2. 16 Block vice
	2. 17 Reamer
	2. 18 Ellen key set
	3.1. Multimeter
3 Equipment	3.2. Clamp on meter
3. Equipment	
	3.3. Capacitor tester

	3.4.	Leak detectors
	3.5.	Megger
	3.6.	3 1 1
	3.7.	Gauge manifold
	3.8.	Two stage Vacuum pump
	4.1	Charging nipple
	4.2	refrigeration fittings
	4.3	Refrigerants
	4.4	Copper tube
4. Materials	4.5	Welding filler rod
	4.6	Welding flux
	4.7	Strainer
	4.8	Capillary tube
	4.9	Lubricating oil.
		Copper and brass fittings
	5.1	Visual inspection of the unit with power off
5. Pre-testing	5.2	Interview of customer re-history of unit
procedure	5.3	Psychrometer and Hygrometer graph/data
	5.4	Operate the unit according to manual to confirm defects
	6.1	Temperature control
	6.2	Compressor motor and relays
	6.3	Fan motors
0. 0	6.4	Refrigerant circuit
6. Components of	6.5	Evaporator
refrigeration system	6.6	Condenser,
	6.7	Metering device (refrigerant flow controller),
	6.8	Filter / drier,
	6.9	Tube and fittings.
	7.1	Compressor motor
	7.2	Overload protector
7. Components of	7.3	Starting relays
Electrical and	7.4	Thermostat switch
Electronic Circuits	7.5	Heaters
Liectionic Officials	7.6	
	7.6	Timers and other related electrical components found in
	0.4	refrigeration electrical systems
	8.1.	Insulation
	8.2.	Resistance
	8.3.	Mechanical
0 T +0 C' +	8.4.	Continuity
8. Test & Check	8.5.	Leak
	8.6.	Suction & discharge pressure
	8.7.	Water temperature
	8.8.	Current drawn while running.
	8.9.	Current drawn on starting

Evidence Guide

The evidence must be authentic, valid, sufficient, reliable, consistent and recent and meet the requirements of the current version of the Unit of Competency

Assessment required evidence that the candidate: 1.1 Applied safety rules and procedures 1.2 All components of air conditioning and electrical / electronic circuit are checked according to standard procedures 1.3 System is evacuated and recovered refrigerant stored in recovery unit 1.4 Performed refrigerant charging in accordance with the manual 1.5 Completed repair work as to specifications 1.6 Repaired unit is tested before reinstallation 2.1 Types of electrical controls 2.2. Single and 3 phase electrical power supply system 2.3 Fault finding procedures 2.4 Evacuation procedure 2.5 Vapor compression Refrigeration cycle 2.6 Refrigerants used in window and split air conditioner 3.1 Checking power supply and electrical/electronic circuits and correct faults. 3.2 Using testing & measuring instruments. 3.3 Proper Handling tools & equipment. 3.4 Cutting, bending, swaging and flaring of tubes. 3.5 Performing welding and brazing. 3.6 Selection correct type of refrigerant. 3.7 Detection and repair of leaks. 3.8 Evacuating and charging of refrigerants 3.9 Performance testing and adjustments in Window & Split type air conditioners 4.1 Commitment to occupational health and safety 4.2 Promptness in carrying out activities 4.3 Sincere and honest to duties 4.4 Environmental concerns 4.5 Eagerness to learn 4.6 Tidiness and timeliness 4.7 Respect for rights of peers and seniors in workplace 4.8 Communication with peers and seniors in workplace 4.9 Communication with peers and seniors in workplace 4.1 Commitment appropriate for work activities 5.1 Workplace (simulated or actual) 6.2 Tools and equipment appropriate for work activities 6.3 Methods of assessment may include but not limited to: 6.4 Methods of assessment may include but not limited to:	the r	equirements of the cur	rent version of the Unit of Competency
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Assessment 6.1 Written test	6.		Methods of assessment may include but not limited to:
		Assessment	6.1 Written test

		6.2	Demonstration
		6.3	Oral questioning
		6.4	Portfolio
		7.1	Competency assessment must be done in NSDA
7.	Context of		accredited assessment centre
	Assessment	7.2	Assessment should be done by a NSDA
			certified/nominated assessor

Accreditation Requirements

Training Providers must be accredited by National Skills Development Authority (NSDA), the National Quality Assurance Body, or a body with delegated authority for quality assurance to conduct training and assessment against this unit of competency for credit towards the award of qualification under NSQF. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.

Unit Code and Title	OU-LE-RAC-03-L2-V1: Install Window and Split Type Air Conditioners		
	This unit covers the knowledge, skill and attitude required to install window and split type air conditioners in the workplace.		
Unit Descriptor	It specially includes the tasks of preparing for installation, performing cavity works, installing window and split type air conditioners and setting refrigerant line and electrical connection.		
Nominal Hours	40 Hours		
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
Prepare for installation	1.1 Appropriate <u>PPE</u> is selected and used in line with job requirements;		
	1.2 <u>Work instructions</u> are interpreted to determine job requirements;		
	1.3 <u>Tools and equipment</u> are selected in line with job requirements;		
	1.4 Associated <u>materials</u> of are selected in accordance with job requirements;		
	1.5 Unit and components are prepared based on work procedures;		
	2.1 Dimensions of cavity are determined based onwork instructions/ plans;		
	2.2 Cavity area is prepared in line with work instructions/plans;		
2 Dorform covity works	2.3 Boring/cutting is performed based on cavity dimensions;2.4 Cavity sides are finished, leveled, plumbed and aligned		
2. Perform cavity works	in line with work instructions and job requirements;		
	2.5 Dimensions of cavity are checked to ensure that gaps on all sides, except base are less than 3mm;		
	2.6 Work place is cleaned and kept in safe state in line with work instructions;		
	3.1 Electrical cabling and wiring devices of correct load carrying capacity are selected and safely installed in		
	accordance with manufacturer's instructions;		
	3.2 Unit is positioned and leveled according to		
3. Install window type air-	manufacturer's instructions; 3.3 Sealant is installed to ensure an air tight seal around		
conditioning unit	the unit in as per manufacturer's instructions;		
	3.4 Condensation drain is installed to ensure free drainage		
	of condenser and to avoid water spillage;		
	3.5 Safe manual handling techniques are employed in		
	accordance with enterprise OHS procedures;		

		3.6	Work site is cleaned and kept in safe state in
		0.0	accordance with work instructions:
		3.7	Unit is operated and tested to ensure satisfactory
			performance according to manufactures specifications;
		4.1	Location where air conditioner is to be installed is
			marked and prepared appropriate for cooling / client's
			requirements;
		4.2	Supporting structures to hold air conditioner fixed
4.	Install split type air		according to manufacturer's specifications;
	conditioner	4.3	Condensing unit/outdoor unit is fixed according to
			manufacturer's instruction;
		4.4	Evaporator/indoor unit is fixed according to instruction
			manual:
		5.1	Refrigerant lines are connected to condensing/outdoor
			unit and evaporator/indoor unit with extensions if
			required;
		5.2	•
		5.3	Vacuum pressure is tested and charged refrigerant in
5.	Set refrigerant line and		accordance with instruction manual;
	make electrical	5.4	Refrigerant lines insulated as per requirement;
	connection for split type	5.5	Electrical wiring to both units is installed and connected
	air conditioner		in accordance with cooling capacity of unit;
		5.6	System switched on, according to instructional manual
			and performance of air conditioner checked;
		5.7	Unusual noises, vibrations etc. checked and defects
			rectified, as necessary;
		6.1.	Tools and equipment are cleaned as per instruction
			manual;
6.	Clean and store of tools	6.2.	Work place is cleaned in accordance with
	and equipment		environmental requirement;
		6.3.	Tools and equipment are stored safely in appropriate
			location according to standard workshop procedures;
Ra	nge of Variables		
\/a	riables	Ran	ge (may include but not limited to):
va	riables	- 10	3 ()
		1. 1 1. 2	3
			,
	DDE	1. 3 1. 4	•
1.	1. PPE		7 9 99
			Helmet
			Safety Rope and belts Mask
		1.7 2.1	Manufacturer's recommendations/specifications
2	Work instructions	2.1	Installation drawings
۷.	2. Work instructions		Blueprints
			Diuepilius

	2.4 Component instructions
	3.1 Measuring tools
	3.2 Wrenches
	3.3 Spirit level/water level
	3.4 Wire stripper/crimper
	3.5 Plumb bob
	3.6 Swaging tools,
	3.7 Water hose
	3.8 Flaring tools
	3.9 Screw driver
	3.11 Chisel
	3.12 C Clamp
	3.13 Hammer (claw and ball peen)
3. Tools	3.14 Hammer
	3.15 Hacksaw
	3.16 Masonry wall cutter hole saw
	3.17 Torque Wrench
	3.18 Steel wire brush
	3.19 Electric drill
	3.20 Tube cutter
	3.21 Masonry tools (e.g., trowel, spade, level, etc.)
	3.22 Tube bender
	3.23 Ladders and scaffolding
	3.24 Block vice
	3.25 Pliers
	3.26 Reamer
	3.27 Screwdriver
	3.28 Ellen key set
	4.1 Multimeter
	4.2 Clamp on meter
	4.3 Leak detector
4. Equipment	4.4 Magger
	4.5 Charging station
	4.6 Weight scale
	4.7 Two stage Vacuum Pump
	5.1 Rawal bolt
	5.2 Drill bits
	5.3 Filler rod.
	5.4 Welding flux
E Motoriolo	5.5 Electrical cable
ว. เพลเยาสเร	5.6 Rawal plugs
	5.7 Circuit breaker
	5.8 Switch
	5.9 Masonry materials (e.g. cement, sand, etc.)
	, , ,
5. Materials	 5.2 Drill bits 5.3 Filler rod. 5.4 Welding flux 5.5 Electrical cable 5.6 Rawal plugs 5.7 Circuit breaker 5.8 Switch

	5.11 Dry nitrogen
	5.12 Steel bracket
	5.13 Insulation Tape
	5.14 Pipe insulation
	5.15 Copper tube
	5.16 PVC pipe
	5.17 Clamp
	5.18 Copper and brass fittings
	5.19 Plastic tubing/clamp
	5.20 Screw
	5.21 Nut, bolt and washer
	5.22 Adhesive
	6.1. Slope backwards 2-4 degrees
6. Positioning and levelling	6.2. Distance between wall and condenser 30cm ~2m
	7.1 Rubber
7. Sealant	7.2 Foam
7. Sedialit	7.3 Plastic
	7.4 Silicone

Evidence Guide

The evidence must be authentic, valid, sufficient, reliable, consistent and recent and meet the requirements of the current version of the Unit of Competency

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	Assessment required evidence that the candidate:		
	1.1	Applied safety rules and procedures in the work place	
	1.2	Prepared cavity for installation of unit	
Critical Aspects of	1.3	Positioned/levelled air-conditioning unit	
Competency	1.4	Completed installation according to specifications	
	1.5	Evacuated system using vacuum pump,	
	1.6	Charged gas is by weight using	
	1.7	Ensured satisfactory performance of the of the system	
	2.1	Refrigeration cycle	
O. I leade weige wines	2.2	Single and 3 phase electrical power supply system	
2. Underpinning	2.3	Types of tools, testing & measuring instruments used in	
Knowledge		installation	
	2.4	Refrigerants and their applications.	
	3. 1	Preparing materials	
	3. 2	Cutting, bending, swaging and flaring of tubes.	
	3. 3	Performing masonry, carpentry and plumbing work	
3. Underpinning Skills	3. 4	Apply Installing techniques of window-type and split type	
		air- conditioning unit	
	3. 5	Testing power supply	
	3. 6	Connecting power circuit	
	3. 7	Selection correct type of refrigerant.	
	3. 8	Evacuating & charging of refrigeration systems	
	3. 9	Testing Performance of the unit	

4.1 Commitment to occupational health and safety
4.2 Promptness in carrying out activities
4.3 Sincere and honest to duties
4.4 Environmental concerns
4.5 Eagerness to learn
4.6 Tidiness and timeliness
4.7 Respect for rights of peers and seniors in workplace
4.8 Communication with peers and seniors in workplace
The following resources must be provided:
5.1. Workplace (simulated or actual)
5.2. Tools and equipment appropriate for work activities
5.3. Materials for work activities
Methods of assessment may include but not limited to:
6.1. Written test
6.2. Demonstration
6.3. Oral questioning
6.4. Portfolio
7.1. Competency assessment must be done in NSDA
accredited assessment centre
7.2. Assessment should be done by a NSDA
certified/nominated assessor

Training Providers must be accredited by National Skills Development Authority (NSDA), the National Quality Assurance Body, or a body with delegated authority for quality assurance to conduct training and assessment against this unit of competency for credit towards the award of any NTVQF qualification. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.

Unit Code and Title	OU-LE-RAC-04-L2-V1: Install, Service and Repair Display Case Freezer		
	This unit covers the knowledge, skill and attitude required to Install, service and repair display case freezer in the workplace.		
Unit Descriptor	It specially includes the tasks of taking preparation for repairing, install display case freezer, Checking and testing display case freezer and repair display case freezer.		
Nominal Hours	40 Hours		
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
Prepare for Repairing	 1.1. Appropriate PPE is selected and used in line with job requirements; 1.2. Work instructions are interpreted to determine job requirements; 1.3. Necessary Tools and equipment are selected in accordance with job requirements; 1.4. Measuring and repairing instruments are calibrated as per work requirement; 1.5. Necessary materials are selected as per job requirement; 		
Install display case freezer	 2.1. Freezer unit including refrigeration piping installed according to drawing; 2.2. Electrical circuits for the freezer unit installed and connected; 2.3. Freezer unit operated and tested as per standard procedure; 		
3. Check and Test Display case Freezer	 3.1 Systematic <u>pre-testing procedure</u> is observed in accordance with manufacturer's instructions; 3.2 Motor terminals are checked using specified testing procedures; 3.3 Body / cabinet / mounts checked and restored to the required condition; 3.4 System pressure and gas leaks tested using specified test instruments; 3.5 Control settings/adjustments are checked as per service-manual; 3.6 All <u>components of refrigeration system</u> and <u>electrical / electronic circuit</u> are checked as per standard procedures; 3.7 Symptoms of system defects/Faults are 		

	identified	
	and documented;	
	and documented,	
	4.1 Thermostat, door gasket is serviced / replaced where	
	necessary;	
	4.2 Defective parts/components are check and replaced as per	
	standard;	
	4.3 Control settings and adjustments are performed as per	
	requirement;	
	4.4 System is evacuated using vacuum pump, recovered	
4. Repair display	refrigerant stored in recovery unit using specified	
case freezer	equipment	
	according to specifications;	
	4.5 Refrigerant is charged by weight using specified	
	equipment according to specifications;	
	4.6 Cleaning of unit is performed in accordance with standard	
	procedures;	
	4.7 Unit is operated and tested & checked to ensure	
	performance according to manufactures specifications;	
	5.1 Routine maintenance is performed as per manufactures	
	specifications;	
E Class maintain	5.2 Unsafe or faulty tools are identified and marked;	
5. Clean, maintain	5.3 Tools and equipment are maintained and cleaned as per	
workplace tools and	instruction manual;	
equipment	5.4 Work place is cleaned in accordance with environmental requirement;	
	5.5 Tools and equipment are stored in appropriate location	
	as per workplace procedures;	
Range of Variables	as per workplace procedures,	
range of variables		
Variable	Range (may include but not limited to):	
	1. 1 Hand gloves	
	1. 2 Safety Shoes.	
4 555	1. 3 Apron	
1. PPE	1. 4 Safety Goggles	
	1. 5 Helmet	
	1. 6 Mask	
	2.1 Pliers	
2. Tools	2.2 Screwdriver	
	2.3 Hammer	
	2.4 Wrenches	
	2.5 Tube cutter	
	2.6 Capillary tube	
	2.7 Wire stripper	
	2.8 Crimper	
	- r -	

	2.9	Tube bender
	2.10	Swaging tools set
	2.11	Flaring tools set
	2.12	Reamer
	2.13	Allen key set
	2.14	Lock ring set
	3.1.	Gas welding equipment
	3.2.	Multimeter
	3.3.	Clamp-on meter
	3.4.	Leak detector
	3.5.	Gauge manifold with hose pipe
3. Equipment	3.6.	Nitrogen regulator
	3.7.	Micron gauge
	3.8.	Charging station
	3.9.	Weighing scale
	3.10.	Two stage Vacuum pump
	3.11.	Temperature meter
	4.1	Refrigerants
	4.2	Nitrogen regulator
	4.3	Charging nipple
	4.4	Copper tube
	4.5	PVC pipe and fittings
	4.6	Filler rod
A Matadal	4.7	Solvent cement
4. Material	4.8	Welding flux
	4.9	Filter drier/Strainer
	4.10	Capillary tube
	4.11	Lubricating oil
	4.12	Copper and brass fittings
	4.13	Cable
	4.14	Lock ring
	5.1	Visual inspection of the unit with power off
5. Pre-testing	5.2	Interview of customer re-history of unit
procedure	5.3	Psychrometer and Hygrometer graph/data
'	5.4	Operate the unit according to manual to confirm defects
	6.1	Compressor
6. Components of	6.2	Condenser
	6.3	Expansion device
	6.4	Evaporator
refrigeration system	6.5	Filter / drier
	6.6	Receiver
	6.7	Accumulator

	7.1	Compressor motor
	7.2	Overload protector
	7.3	Starting relay
7. Components of	7.4	Thermostat switch
electrical and electronics circuit	7.5	Heater
electronics circuit	7.6	Timer motor
	7.7	Cabinet light/lamp
	7.8	Cooling fan
	8.1.	Continuity
	8.2.	Mechanical
	8.3.	Leak test
	8.4.	Pressure test
8. Test & Check	8.5.	Ground/earth test
	8.6.	The temperature at specified places, including ambient
		Temperature
	8.7.	Current drawn while running.
	8.8.	Current drawn on starting

Evidence Guide

The evidence must be authentic, valid, sufficient, reliable, consistent and recent and meet the requirements of the current version of the Unit of Competency.

	Assessment required evidence that the candidate:
4 Critical Associa	1.1. Selected appropriate processes, tools, materials and
	equipment based on job requirements
	1.2. Checked to identify fault
Critical Aspects	1.3. Evacuated system using vacuum pump,
	1.4. Recovered refrigerant stored in recovery unit
	1.5. Charged gas is by weighing scale.
	1.6. Repaired and serviced soft drink cooler
O. Hadamianian	2.1. Refrigeration cycle
	2.2. Single and 3 phase electrical power supply system
Underpinning knowledge	2.3. Types of tools, testing & measuring instruments
Kilowieuge	2.4. Type of refrigerants and their applications
	2.5. Refrigerant recovery and recycling
	3.1. Interpretation of sketches and manuals.
	3.2. Checking power supply and correct fault.
	3.3. Measuring voltage and current using electrical test.
	3.4. Handling tools & equipment safely
3. Underpinning skills	3.5. Cutting, bending, swaging and flaring of tubes.
	3.6. Performing welding and brazing.
	3.7. Selection correct type of refrigerant.
	3.8. Evacuating & charging of refrigeration systems
	3.9. Detection and repairing of leaks.
	3.10. Commissioning of display unit and bottle cooler

Underpinning Attitudes	 4.1. Commitment to occupational health and safety 4.2. Environmental concerns 4.3. Eagerness to learn 4.4. Tidiness and timeliness 4.5. Respect for rights of peers and seniors in workplace
5. Resource implications	 The following resources must be provided: 5.1. Adequate workplace. 5.2. Tools and equipment. 5.3. Materials are relevant to the relevant to work activity. 5.4. Drawing and specifications relevant to the work.
6. Methods of assessment	Competency should be assessed by 6.1. Demonstration 6.2. Oral questioning 6.3. Written test 6.4. Portfolio
7. Context of assessment	 7.1. Competency assessment must be done in NSDA accredited assessment centre 7.2. Assessment should be done by a NSDA certified/nominated assessor

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Unit Code and Title	OU-LE-RAC-05-L2-V1: Repair and Maintain Humidifier and De-humidifier		
	This unit covers the knowledge, skills and attitudes required to repair and maintain Humidifier & Dehumidifier in the workplace.		
Unit Descriptor	It specially includes the tasks of preparing for repairing, checking and Identifying faults and maintaining and repairing Humidifier & Dehumidifier.		
Nominal Hours	30 Hours		
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
Prepare for repairing	 1.1 Appropriate <u>PPE</u> is selected and used in line with job requirements; 1.2 <u>Work instructions</u> are interpreted to determine job requirements; 		
	 1.3 Necessary <u>Tools and equipment</u> are selected in accordance with job requirements; 1.4 Repairing instruments are calibrated as per work requirement; 1.5 Necessary <u>materials</u> are selected as per job requirement; 		
2. Check and Identify faults	 2.1. Systematic <u>pre-testing procedure</u> is observed in accordance with manufacturer's instructions; 2.2. Symptoms of system defects/Fault are identified using appropriate tools and equipment; 2.3. Continuity of motor is checked and isolated using specified testing procedures; 2.4. Control settings/adjustments are checked in conformity with service- manual specifications; 2.5. All <u>components of refrigeration system</u> and <u>electrical</u> / <u>electronics circuit</u> are checked according to standard procedures; 2.6. Leak testing are performed to identity leakage of the unit as per standard procedure; 2.7. Faults are identified based on checking; 		
3. Maintain and Repair Humidifier	 3.1. Defective parts/components are replaced with identical or recommended appropriate to equivalent ratings; 3.2. Control settings/adjustments are performed in conformity with service-manual specifications; 3.3. Unit is operated and tested & checked to ensure satisfactory performance according to manufactures specifications; 		

Maintain and Repair Dehumidifier	4.1 Dehumidifier is evacuated using vacuum pump and
	recovered refrigerant stored in recovery unit;
	4.2 Refrigerant is charged by weight using specified equipment
	according to specifications;
	4.3 Unit is operated and tested to ensure performance
	according to manufactures specifications;
	4.4 Micro switch/ Float valve is checked and replaced if
	required;
	5.1 Tools, equipment and repaired units are cleaned in
	conformity with manufacturer's specifications;
5. Clean and store tools	5.2 Work place is cleaned in accordance with environmental
	requirement;
and equipment	5.3 Tools and equipment are stored safely in appropriate
	location according to standard workshop procedures;
Dange of Veriables	location according to standard workshop procedures,
Range of Variables	
Variable	Range (may include but not limited to):
	1. 1 Hand gloves.
	1. 2 Safety Shoes.
1. PPE	1. 3 Apron
	1. 4 Safety goggles
	1. 5 Helmet
	1. 6 Mask
	2. 1 Manufacturer's recommendations/specifications
2. Work instructions	2. 2 Installation drawings
2. Work instructions	2. 3 Blueprints
	2. 4 Components instructions
	3. 1 Pliers
	3. 2 Hammer
	3. 3 Screwdriver
	3. 4 Tube cutter
	3. 5 Capillary cutter
	3. 6 Wrenches
	3. 7 Tube bender
3. Tools	3. 8 Wire stripper/crimper
	3. 9 Block vice
	3. 10 Swaging tools,
	3. 11 Flaring tools
	3. 12 Reamer
	3. 13 Deburring
	3. 14 Ellen key set
	4.1 Multimeter
	4.2 Gas welding equipment
4. Equipment	4.3 Clamp on meter
	•
	4.4 Leak detector

	4.5 Charging station
	4.6 Weighing scale
	4.7 Two stage vacuum pump
	4.8 Dry nitrogen cylinder with two stage regulator
	4.9 Digital temperature meter
	4.10 Psychrometer
	4.11 Hygrometer
	5.1 Refrigerants
	5.2 Dry nitrogen
	5.3 Charging nipple
	5.4 Copper tube Filler rod
5. Material	5.5 Welding flux
5. Material	5.6 Filter drier/Strainer
	5.7 Capillary tube
	5.8 Lubricating oil
	5.9 Insulation materials
	5.10 Copper tube
	6.1 Visual inspection of the unit with power off
6. Pre-testing procedures	6.2 Interview of customer re-history of unit
or the teaming presentation	6.3 Psychrometer and Hygrometer graph/data
	6.4 Operate the unit according to manual to confirm defects
	7.1 Compressor
	7.2 Condenser
	7.3 Refrigerant flow controller
	7.4 Evaporator
7. Components of	7.5 Receiver
refrigeration system	7.6 Filter/Drier
	7.7 Spinning disc
	7.8 Air conveyor
	7.9 Air filter
	7.10 Ring of blade
	8.1. Control panel
	8.2. Overload protector
	8.3. Starting relays
8. Components of	8.4. Capacitor8.5. Solenoid valve
	8.6. Micro switch
Electrical and	8.7. Humidity controller
electronics Circuit	8.8. Heating elements
CICCHOTHOS CITCUIT	8.9. Timers and other related electrical components.8.10. Fan motors
	8.11. Insulation resistance
	8.12. Continuity
	8.13. Timing Sequence
	8.14. Leak

	8.15. Motor Terminal 8.16. Current drawn while running 8.17. Current drawn on starting		
Evidence Guide		- Carrotte and the Carr	
		valid, sufficient, reliable, consistent and recent and meet ersion of the Unit of Competency.	
	Asses	ssment required evidence that the candidate:	
	1.1.	Applied safety rules and procedures	
Critical aspects of		Prepared the unit and required materials, tools equipment	
competency	1.3.	Identified faults and defects in accordance with testing	
Competency		procedures and documented the programs	
	1.4.	Repaired Humidifier and Dehumidifier as per diagnosed faults.	
	2.1.	Refrigeration cycle	
2. Underpinning	2.2.	Single and 3 phase electrical power supply system	
Knowledge	2.3.	Types of tools, testing & measuring instruments used in	
Triowieage		Humidifier & Dehumidifier	
	2.4.	Type of refrigerants their properties and applications.	
	3.1.	Checking power supply and electrical/electronic circuits	
		Measuring Voltage and Current using electrical test	
		equipment Cutting, bending, swaging and flaring of tubes	
	3.2.	Performing welding and brazing	
3. Underpinning Skills	3.3.	Evacuating & charging of Humidifier & Dehumidifier	
		Detection and repair of gas leaks	
	3.4.	Applying techniques of testing performance and making	
	0.5	adjustments in	
	3.5.	Humidifier & Dehumidifier	
	4.1.	Commitment to occupational health and safety	
	4.2.	Environmental concerns	
4 Undersinaine ettitudee	4.3.	Eagerness to learn	
4. Underpinning attitudes	4.4.	Tidiness and timeliness	
	4.5.	Respect for rights of peers and seniors in workplace	
		Respect for rights of peers and seniors in workplace.	
	The f	ollowing resources must be provided:	
5. Resource implications	5.1.	Adequate workplace.	
	5.2.	Tools and equipment appropriate to work activities.	
	5.3.	Materials relevant to the proposed activity.	
	5.4.	Drawings and specifications relevant to the task.	
	Competency should be assessed by:		
6 Mothodo of	6.1.	Written test	
6. Methods of			

6.2. Demonstration

6.4. Portfolio

6.3. Oral questioning

assessment

	7.1.	Competency assessment must be done in NSDA
7. Context of		accredited assessment centre
assessment	7.2.	Assessment should be done by a NSDA
		certified/nominated assessor

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Unit Code and Title	OU-LE-RAC-06-L2-V1: Service and Maintain Dispensing Unit and Bottle Coolers		
Unit Descriptor	This unit covers the knowledge, skill and attitude required to service and maintain dispensing unit and bottle coolers in the workplace.		
Onit Descriptor	It specially includes the tasks of taking preparation for repairing identifying faults, checking and testing water coolers and dispensing unit and repairing water cooler and dispensing units.		
Nominal Hours	30 Hours		
Elements of Competency	Performance Criteria Bold and Underlined terms are elaborated in the Range of Variables.		
	1.1 Appropriate PPE is selected and used in line with job		
	requirements; 1.2 <u>Work instructions</u> are interpreted to determine job requirements;		
Prepare for Repairing	1.3 Necessary <u>Tools and equipment</u> are selected in		
repaire for respanning	accordance with job requirements; 1.4 Repairing instruments are calibrated as per work requirement;		
	1.5 Necessary materials are selected as per job requirement;		
	2.1 Water cooler is checked to identify fault according to standard procedures;		
	2.2 All <u>components of the electrical / electronic circuit</u> are checked according to standard procedures;		
	2.3 Continuity of compressor motor is checked and isolated using specified testing procedures;		
Check and Test water coolers	2.4 Body, cabinet and mounts are checked and restored to the required condition;		
	2.5 Leak testing is performed to identity leakage of the unit as per standard procedure;		
	2.6 All <u>components of the refrigerant circuit</u> checked according to manufactures specifications;		
	2.7 Faults are identified based on checking;		
	3.1 Dispensing unit is checked to identify fault according to standard procedures;		
	3.2 All components of the electrical / electronic circuit are		
Check and Test dispensing unit	checked according to standard procedures; 3.3 Continuity of compressor motor is checked and isolated using specified testing procedures;		
	3.4 Body, cabinet and mounts are checked and restored to the required condition;		

	3.5 Leaks testing is performed to identity leakage of the unit
	as per standard procedure;
	3.6 All components of the refrigerant circuit checked
	according to manufactures specifications;
	3.7 Faults are identified based on checking;
	4.1 System is evacuated using vacuum pump, recovered
	refrigerant stored in recovery unit;
	4.2 Refrigerant is charged by weight using specified equipment according to specifications;
	4.3 Thermostat is checked and serviced / replaced where
4. Repair water cooler	necessary, to ensure proper functioning;
4. Repair water cooler	4.4 Interior cooler space is cleaned and ensured dust / debris
	free;
	4.5 Unit is operated and <u>tested and checked</u> to ensure
	satisfactory performance according to manufactures
	specifications;
	5.1 System is evacuated using vacuum pump, recovered
	refrigerant stored in recovery unit;
	5.2 Refrigerant is charged by weight using specified
	equipment according to specifications;
5 Panair dispansing unit	5.3 Thermostat is checked and serviced / replaced where
5. Repair dispensing unit	necessary to ensure proper functioning;
	5.4 Interior hot water tank is cleaned and ensured dust free;
	5.5 Heater element and temperature control and sensing
	devices are checked and replaced if required;
	5.6 Unit is operated and checked to ensure performance;
Perform routine	6.1 Tools and equipment are maintained and cleaned as per instruction manual;
maintenance, clean	6.2 Work place is cleaned in accordance with environmental
and store tools and	requirement;
equipment	6.3 Tools and equipment are stored safely in appropriate
	location according to standard workshop procedures;
Range of Variables	3
Range of Variables	
Variables	Range (may include but not limited to):
	1.1 Hand gloves.
	1.2 Safety Shoes.
1. PPE	1.3 Apron
	1.4 Safety goggles
	1.5 Helmet
	1.6 Mask
2 Work instructions	2.1 Manufacturer's recommendations/specifications
2. Work instructions	2.2 Installation drawings2.3 Blueprints
	2.0 Dideptilite

	2.4	Component's instructions
	3.1	Pliers
	3.2	Screwdriver
	3.3	Hacksaw
	3.4	
	3.5	Wrenches
		Wire stripper/crimper
		Swaging tools,
		Flaring tools
3. Tools	3.9	<u> </u>
		C Clamp
		Hammer
	_	Steel wire brush
		Tube cutter
		Tube bender
	3.15	Block vice
	3.16	Reamer
	3.17	Ellen key set
		·
	4.1	Special Refrigeration & air conditioning equipment
	4.2	Gas welding equipment
	4.3	Multimeter
	4.4	Clamp on meter
4. Equipment	4.5	Leak detector
4. Equipment	4.6	Charging station
	4.7	Weight scale
	4.8	Two stage vacuum pumps
	4.9	Dry nitrogen cylinder with two stage regulators
	4.10	Digital temperature meter
	- A	Fittings (alleger Operand Topologic bearing and decision
	5.1	Fittings (elbow Copper T socket, brass union, reducing
	5.0	unit, brass T,)
	5.2	Refrigerants
	5.3	Dry nitrogen
	5.4	Charging nipple
5. Materials	5.5	Copper tube
	5.6	Filler rod
	5.7	Welding flux
	5.8	Filter drier/Strainer
	5.9	Capillary tube
	5.10	Lubricating oil
	6.1	Compressor motor
6. Components of	6.2	Overload protector
Electrical and electronics Circuit	6.3	Starting relays
	6.4	Thermostat
CICCHOTICS CITCUIT	6.5	Low-and high-Pressure cutout
	6.6	Heaters

	6.7	Timers
	6.8	Solenoid valve
	6.9	Water flow switch with meter
		Water pump
	6.11	Condenser fan
		Capacitor
	6.13	Control panel
	6.14	Temperature sensor
	6.15	Inlet and outlet water temperature sensor
	7.1	The compressor.
7. Components of the	7.2	The condenser.
refrigerant circuit	7.3	The expansion device.
	7.4	The evaporator.
	8.1	Insulation
	8.2	Resistance
	8.3	Mechanical
	8.4	Continuity
	8.5	Timing Sequence
	8.6	Leak
O Took & Obsolving	8.7	Ground/earth test
8. Test & Checking	8.8	Heating element
	8.9	The pressures in the cooling system (suction &
		discharge)
	8.10	The temperature at specified places, including ambient
		Water Temperature.
	8.12	Current drawn while running.
	8.13	Current drawn on starting
8. Test & Checking	8.7 8.8 8.9 8.10 8.11 8.12	Ground/earth test Heating element The pressures in the cooling system (suction & discharge) The temperature at specified places, including ambient Water Temperature. Current drawn while running.

Evidence Guide

The evidence must be authentic, valid, sufficient, reliable, consistent and recent and meet the requirements of the current version of the Unit of Competency

	Assessment required evidence that the candidate:		
	1. 1 Applied safety rules and procedures.		
Critical Aspects of Competency	1. 2 Prepared the units and required materials, tools and equipment properly.		
	1. 3 Checked and Identified faults and defects.		
	1. 4 Serviced and maintain water coolers as per identified		
	faults.		
	1. 5 Operated units and checked to ensure satisfactory		
	performance		
	2.1. Function of water cooler		
2. Underpinning	2.2. Use of water cooler		
Knowledge	2.3. Function of dispensing unit		
	2.4. Use of dispensing unit		

	2.5	Refrigeration cycle
		•
	2.0.	Types of tools, testing & measuring instruments used in
	0.7	water coolers and dispensing unit
		Type of refrigerants and their application
	3. 1	Interpretation of measurements, manufacturer's manuals,
	2.0	specifications.
	3. 2	Checking power supply and electrical/electronic circuits
		Measuring voltage and current using electrical test
	2 2	equipment
3. Underpinning Skills		Cutting, bending, swaging and flaring of tubes
		Performing welding and brazing
	ა. ა	Selection of correct type of refrigerant Evacuating &
		charging of refrigeration systems Detection and repair of gas leaks
	3.6	Charging of refrigerants and commissioning of water
	3.0	coolers.
	4.1	
		Promptness in carrying out activities
	4.3	Sincere and honest to duties
4. Underpinning		Environmental concerns
Attitudes		Eagerness to learn
7 ttilladoo		Tidiness and timeliness
	4.7	Respect for rights of peers and seniors in workplace
	4.8	Communication with peers and seniors in workplace
	The following resources must be provided:	
5. Resource		
Implications	5.1	Workplace (simulated or actual)
Implications		Tools and equipment appropriate for work activities
	5.3	Materials for work activities
		ods of assessment may include but not limited to:
6. Methods of	6.1	Written test
Assessment	6.2	Demonstration
	6.3	1 3
	6.4	
	7.1	Competency assessment must be done in NSDA
7. Context of		accredited assessment centre
Assessment	7.2	Assessment should be done by a NSDA
		certified/nominated assessor

Training Providers must be accredited by National Skills Development Authority (NSDA), the National Quality Assurance Body, or a body with delegated authority for quality assurance to conduct training and assessment against this unit of competency for credit towards the award of qualification under NSQF. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.

Development of Competency Standard by Technical Sub-Committee (TSC)

The Competency Standards for National Skills Certificate in **Refrigeration and Airconditioning, NSQF L- 2.** Qualification is Developed by TSC and approved by NSDA.

Respectable members:

Refrigeration and Airconditioning		
1.		
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6.		
7.		
8.		
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10.		
11.		
40	Md. Amir Hossain, Process Expert (CS and Curriculum), NSDA.	Member
12.	Cell: 01631670445, Email: razib.consultant@yahoo.com	
	Md. Quamruzzaman, Director (Skills Standard), NSDA,	Member
13.	Cell: 01819189320 Email: <u>gzaman40@yahoo.com</u>	
	Engr. B.M. Shariful Islam, Deputy Director (Skill Standard),	Member
14.	Cell: +880 01715010321, Email: sharif9375@gmail.com	

Validation of Competency Standard by Standard and Curriculum Validation Committee (SCVC)

The Competency Standards for National Skills Certificate in **Refrigeration and Airconditioning**, is validated by SCVC on 01-02 June and approved by NSDA.

Respectable members of the SCVC:

Refrigeration and Airconditioning		