

## **Competency Standard (CS)**

# Forming & Pressing Level-2

**Ceramic Sector** 

Competency Standard Code: CS-CER-F&P-L2-EN-V1



National Skills Development Authority Chief Advisor's Office Government of the People's Republic of Bangladesh

#### Copyright

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This Competency Standard for **Forming & Pressing** is a document for the development of curricula, teaching and learning materials, and assessment tools. It also serves as the document for providing training consistent with the requirements of industry in order to meet the qualification of individuals who graduated through the established standard via competency-based assessment for a relevant job.

Public and private institutions may use the information contained in this standard for activities benefitting Bangladesh.

#### Introduction

The NSDA aims to enhance an individual's employability by certifying completeness with skills. NSDA works to expand the skilling capacity of identified public and private training providers qualitatively and quantitatively. It also aims to establish and operationalize a responsive skill ecosystem and delivery mechanism through a combination of Well-defined set of mechanisms and necessary technical supports.

Key priority economic growth sectors identified by the government have been targeted by NSDA to improve current job skills along with existing workforce to ensure required skills to industry standards. Training providers are encouraged and supported to work with industry to address identified skills and knowledge to enable industry growth and increased employment through the provision of market responsive inclusive skills training program. " Forming & pressing" is selected as one of the priority occupations of Ceramic Sector. This standard is developed to adopt a demand driven approach to training with effective inputs from Industry Skills Councils, employer associations and employers.

Generally, a competency standard LEorms curriculum, learning materials, assessment and certification of trainees enrolled in Skills Training. Trainees who successfully pass the assessment will receive a qualification in the Bangladesh National Qualification Framework (BNQF) and will be listed on the NSDA's online portal.

This competency standard is developed to improve skills and knowledge in accordance with the job roles, duties and tasks of the occupation and ensure that the required skills and knowledge are aligned to industry requirements. A series of stakeholder consultations, workshops were held to develop this document.

The document also details the format, sequencing, wording and layout of the Competency Standard for an occupation which is comprised of Units of Competence and its corresponding elements.

#### Overview

A Competency Standard is a written specification of the knowledge, skills and attitudes required for the performance of an occupation, trade or job corresponding to the industry standard of performance required in the workplace.

The purpose of a competency standards is to:

- provide a consistent and reliable set of parts for training, recognising and assessing people's skills, and may also have optional support materials
- enable industry recognised qualifications to be awarded through direct assessment of workplace competencies
- encourage the development and delivery of flexible training which suits individual and industry requirements
- encourage learning and assessment in a work-related environment which leads to verifiable workplace outcomes

Competency standards are developed by a working group comprised of occupation specific experts, academicians, representatives from NSDA and ISC to identify the competencies required of an occupation in **Ceramice Sector**.

Competency standards describe the knowledge, skills and attitude needed to perform effectively in the workplace. CS acknowledge that people can achieve technical and vocational competency in many ways by emphaprinting what the learner can do, not how or where they learned to do it.

With competency standards, training and assessment may be conducted at the workplace or at training institute or any combination of these.

Competency standards consist of a number of units of competency. A unit of competency describes a distinct work activity that would normally be undertaken by one person in accordance with industry standards.

Units of competency are documented in a standard format that comprises of:

- unit title
- nominal duration
- unit code
- unit descriptor
- elements and performance criteria
- variables and range statement
- curricular content guide
- assessment evidence guides

Together, all the parts of a unit of competency:

- describe a work activity
- guide the assessor to determine whether the candidate is competent or not yet competent

The ensuing sections of this document comprise of a description of the relevant occupation, trade or job with all the key parts of a unit of competency, including:

- a chart with an overview of all Units of Competency for the relevant occupation, trade or job including the Unit Codes and the Unit of Competency titles and corresponding Elements
- the Competency Standard that includes the Unit of Competency, Unit Descriptor, Elements and Performance Criteria, Range of Variables, Curricular Content Guide and Assessment Evidence Guide.

## Competency Standards for National Skill Certificate – 2 in Forming & Pressing, Ceramice Sector

## Level Descriptors of Skills Sector, BNQF Level 1-6

| Level & Job classification                     | Knowledge Domain   | Skills Domain  | Responsibility Domain  |
|--|--|--|--|
| 6-Mid-Level Manager/<br>Sub Assistant Engineer | Comprehensive actual and theoretical knowledge within a specific work or study area with an awareness of the validity and limits of that knowledge, able to analyse, compare, relate and evaluate. | Specialised and wider range of cognitive and practical skills required to provide leadership in the development of creative solutions to defined problems. Communicate professional issues and solutions to the team and to external partners/users.   | Work under broad guidance and self-motivation to execute strategic and operational plan/s. Lead lower-level management. Diagnose and resolve problems within and among work groups.      |
| 5-Supervisor                                   | Broad knowledge of the underlying, concepts, principles, and processes in a specific work or study area, able to scrutinize and break LEormation into parts by identifying motives or causes.      | Broad range of cognitive and practical skills required to generate solutions to specific problems in one or more work or study areas. Communicate practice-related problems and possible solutions to external partners.   | Work under guidance of management and self-direction to resolve specific issues. Lead and take responsibility for the work and actions of group/team members. Bridge between management. |
| 4-Highly Skilled<br>Worker                     | Broader knowledge of the underlying, concepts, principles, and processes in a specific work or study area, able to solve problems to new situations by comparing and applying acquired knowledge.  | A range of cognitive and practical skills required to accomplish tasks and solve problems by selecting and applying the full range of methods, tools, materials and LEormation. Communicate using technical terminology and IT technology with partners and users as per workplace requirements. | Work under minimal supervision in specific contexts in response to workplace requirements. Resolve technical issues in response to workplace requirements and lead/guide a team/ group.  |
| 3-Skilled Worker                               | Moderately broad knowledge in a specific work or study area, able to perceive ideas and abstract from drawing and design according to workplace requirements.                                      | Basic cognitive and practical skills required to use relevant LEormation in order to carry out tasks and to solve routine problems using simple rules and tools. Communicate with his team and limited external partners upholding the values, nature and culture of the workplace               | Work or study under supervision with considerable autonomy. Participate in teams and responsible for group coordination.   |
| 2-Semi Skilled<br>Worker                       | Basic understanding of underpinning knowledge in a specific work or study area, able to interpret and apply common occupational terms and instructions.  | discussing results of his work with required clarity.  | Work or study under<br>supervision in a structured<br>context with limited scope of<br>manipulation  |
| 1 –Basic Skilled<br>Worker                     | Elementary understanding of ability to interpret the underpinning knowledge in a specific study area, able to interpret common occupational terms and instructions.                                | Specific Basic skills required to carry out simple tasks. Interpret occupational terms and present the results of own work within guided work environment/under supervision.   | Work under direct supervision in a structured context with limited range of responsibilities.  |

#### **List of Abbreviations**

NSDA - National Skills Development Authority

CS - Competency Standard

SCVC - Standard and Curriculum Validation Commettee

ISC - Industry Skills Council

CBLM - Competency Based Learning Material

UoC - Unit of Competency

PPE - Personal Protective Equipemnt

OSH - Occupational Safety and Health

CBC - Competency Based Curriculum

CER - Ceramice Sector

BNQF - Bangladesh National Qualification Framework

F&P - Forming & Pressing

STP - Skills Training Provider

SOP - Standard Operating Procedure

UoC - Unit of Competency

4 IR - 4th Industrial Revolution

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## Competency Standards for National Skill Certificate – 2 in Forming

## **Course Structure**

| SL  | SL Unit Code and Title UoC Level |  |   |           |
|---|----------------------------------|--|---|-----------|
| Gen                                       | Generic Units of Competencies    |  |   | 40        |
| 1.  | GU-01-L1-V1                      | Perform Computations Using Basic Mathematical Concepts                               | 1 | 15        |
| 2.  | GU-02-L1-V1                      | Apply OSH Procedure in the Workplace   | 1 | 15        |
| 3.  | GU-06-L1-V1                      | Practice House Keeping Procedure   | 1 | 10        |
| Sect                                      | or Specific Units of Competer    | ncies  |   | 30        |
| 4.  | SU- CER -01-L1-V1                | Interpret Fundamental Issues to work in the Ceramic Sector                           | 1 | 15        |
| 5.  | SU- CER -02-L1-V1                | Use Measuring and Checking Tools and Instruments                                     | 1 | 15        |
| Occupation Specific Units of Competencies |                                  |  |   | 270       |
| 6.  | OU-CER-F&P-01-L2-V1              | Make Product by Solid and Drain<br>Casting Process for Tableware and<br>Sanitaryware | 2 | 90        |
| 7.  | OU-CER- F&P-02-L2-V1             | Make Product by Jiggering and Jollying Process for Tableware                         | 2 | 100       |
| 8.  | OU-CER- F&P-03-L2-V1             | Make Tiles by Pressing Process   | 2 | 80        |
| Total Learning Hours                      |                                  |  |   |           |
| Workplace Visit                           |                                  |  |   | 20<br>360 |
| Totoal Nominal Hours                      |                                  |  |   |           |

## Units & Elements at a Glance:

## **Generic Units of Competencies (40 hours)**

| Code               | Unit of Competency   | Elements of Competency   | Duration (Hours) |
|--------------------|--|--|------------------|
| GU-01-L1-V1        | Perform Computations. Using Basic Mathematical Concepts                        | <ol> <li>Identify calculation requirements<br/>in the workplace</li> <li>Select appropriate mathematical<br/>methods for the calculation.</li> <li>Use tool/instrument to perform<br/>calculations.</li> </ol>             | 15               |
| GU-02-L1-V1        | Apply Occupational<br>Safety and Health<br>(OHS) Procedure in the<br>Workplace | <ol> <li>Identify OSH policies and procedures</li> <li>Follow OSH procedure</li> <li>Report hazards and risks</li> <li>Respond to emergencies</li> <li>Maintain personal well-being.</li> </ol>                            | 15               |
| GU-06-L1-V1        | Practice House Keeping<br>Procedure  | <ol> <li>Sort and remove unnecessary items</li> <li>Arrange items</li> <li>Maintain work area, tools and equipment</li> <li>Follow standardized work process and procedure</li> <li>Perform work spontaneously.</li> </ol> | 10               |
| <b>Total Hours</b> | •  |  | 40               |

## **Sector Specific Units of Competencies (30 Hours)**

| Code            | Unit of Competency   | Elements of Competency   | Duration (Hours) |
|-----------------|--|--|------------------|
| SU-CER-01-L1-V1 | Interpret Fundamental Issues to Work in the Ceramic Sector | <ol> <li>Interpret job roles and responsibilities</li> <li>Identify and observe OSH in the manufacturing industries</li> <li>Plan work activities</li> <li>Work with others.</li> </ol>  | 15               |
| SU-CER-02-L1-V1 | Use Measuring and<br>Checking Tools and<br>Instruments     | <ol> <li>Prepare for work</li> <li>Select the job to be measured and checked</li> <li>Select measuring and checking tools and instruments</li> <li>Take and check measurements</li> <li>Measurements are recorded and communicated</li> <li>Clean and store measuring and checking instruments.</li> </ol> | 15               |
| Total Hours     |  |  | 30               |

## **Occupation Specific Units of Competencies (270 Hours)**

| Code                      | Unit of Competency  | Elements of Competency  | Hours |
|---------------------------|---|---|-------|
| OU-CER-F&P-<br>01-L2-V1   | Make Product by Solid<br>and Drain Casting<br>Process for Tableware<br>and Sanitaryware | <ol> <li>Prepare for work</li> <li>Prepare mould for casting process</li> <li>Fill the mould</li> <li>Maintain the casting thickness and time</li> <li>Remove green product from mould</li> <li>Achieve the desired green product</li> <li>Clean and maintain work area, tools and equipment</li> </ol> | 90    |
| OU-CER- F&P -<br>02-L2-V1 | Make Product by<br>Jiggering and Jollying<br>Process for Tableware                      | <ol> <li>Follow OSH practices</li> <li>Prepare machine</li> <li>Start the machine</li> <li>Cut the body clay</li> <li>Operate the machine</li> <li>Clean and maintain work area, tools and equipment</li> </ol>   | 100   |
| OU-CER- F&P -<br>03-L2-V1 | Make Tiles by Pressing<br>Process   | <ol> <li>Follow OSH practices</li> <li>Check condition and prepare the press machine</li> <li>Prepare product by pressing process</li> <li>Remove green product from mould</li> <li>Achieve the desired green product</li> <li>Clean and maintain work area, tools and equipment</li> </ol>             | 80    |
| Total Hours               | 1   |   | 270   |

**Generic Unit of Competenceis** 

| H 'A C I I I I I'A   | <b>GU-01-L1-V1: Perform Computations Using Basic</b>  |
|--|---|
| Unit Code and Title  | Mathematical Concepts   |
| Unit Descriptor  | This unit of competency requires the knowledge, skills and attitude to perform computations using basic mathematical concepts in the workplace.  It specifically includes the tasks of identifying calculation requirements in the workplace, selecting appropriate mathematical method/concept for the calculation and using appropriate |
| Name al III  | instruments tools to perform calculation.   |
| Nominal Hours  | 15 Hours Performance Criteria   |
| <b>Elements of Competency</b>  | Bold & Underlined terms are elaborated in the Range of Variables Training Components  |
| Identify calculation requirements in the workplace                   | <ul> <li>1.1 Job requirements are identified;</li> <li>1.2 <u>Measurements</u> are selected in accordance with job requirement;</li> <li>1.3 Calculation requirements are identified from <u>workplace</u> <u>LEormation.</u></li> </ul>  |
| Select appropriate     mathematical methods     for the calculation. | <ul> <li>2.1 Mathematical methods are identified;</li> <li>2.2 Appropriate method is selected to carry out the calculation r equirements;</li> <li>2.3 Tolerance and clearance limits are identified and adjusted according to the job requirements.</li> </ul>   |
| 3. Use tool/instrument to perform calculations                       | <ul> <li>3.1 Work instructions are confirmed and applied to the job in hand;</li> <li>3.2 Materials to be measured are identified as per job specification;</li> <li>3.3 Appropriate tool/ instrument is selected based on materials to be measured.</li> </ul>   |
| Range of Variables   |   |
| Variable   | Range (may include but not limited to)  |
| 1. Measurements  | 1.1 Length 1.2 Width 1.3 Weight 1.4 Volume 1.5 Tolerance  |
| 2. workplace Information   | <ul> <li>2.1 Job Order</li> <li>2.2 Design</li> <li>2.3 Working drawing</li> <li>2.4 Verbal instructions</li> <li>2.5 Written Instruction</li> </ul>  |
| 3. Appropriate method  | 3.1 Addition 3.2 Subtraction 3.3 Division 3.4 Multiplication 3.5 Conversion   |

|                             | 3.6   | Percentage and ratio calculation                                |
|-----------------------------|-------|---|
|                             |       | 2 010 011 Mg and 1 and calculation                              |
|                             | 4.1   | Calculator  |
| 4. Tool/ Instrument         | 4.2   | Scale   |
| 4. 1001/ Histrument         | 4.3   | Measuring tape  |
|                             | 4.4   | Marker  |
| Evidence Guide              |       |   |
|                             | -     | valid, sufficient, reliable, consistent and recent and meet the |
| requirements of the current |       | n of the Unit of Competency.                                    |
|                             | Asses | sment required evidence that the candidate:                     |
|                             | 1.1   | Identified calculation requirements from workplace              |
|                             |       | LEormation  |
|                             | 1.2   | Selected appropriate method to carry out the calculation        |
|                             |       | requirements  |
| 1. Critical Aspects of      | 1.3   | Selected measurements   |
| Competency                  | 1.4   | Selected appropriate methods                                    |
| Competency                  | 1.5   | Used tool/instrument  |
|                             | 1.6   | Added numbers   |
|                             | 1.7   | Subtracted numbers  |
|                             | 1.8   | Multiplied numbers  |
|                             | 1.9   | Divided numbers   |
|                             | 1.10  | Completed calculations using appropriate tools/instruments.     |
|                             | 2.1.  | Numerical concept   |
| 2. Underpinning             | 2.2.  | Basic mathematical methods such as addition, subtraction        |
| Knowledge                   | 2.3.  | multiplication and division and percentage                      |
| Knowledge                   | 2.4.  | Mathematical language, symbols and terminology                  |
|                             | 2.5.  | Measuring units.  |
|                             | 3.1   | Interpreting numerical concept                                  |
|                             | 3.2   | Interpreting mathematical methods such as addition, subtracti   |
| 3. Underpinning Skills      |       | on, multiplication and division and percentage                  |
| 5. Onderprining Skins       | 3.3   | Interpreting  |
|                             |       | mathematical language, symbols and terminology                  |
|                             | 3.4   | Interpreting measuring units.                                   |
|                             | 4.1.  | Commitment to occupational health and safety                    |
|                             | 4.2.  | Environmental concerns  |
| 4. Underpinning             | 4.3.  | Eagerness to learn  |
| Attitudes                   | 4.4.  | Tidiness and timeliness   |
|                             | 4.5.  | Respect for rights of peers and seniors in workplace            |
|                             | 4.6.  | Communication with peers and seniors in workplace.              |
|                             | 5.1.  | Work place  |
| 5. Resource Implications    | 5.2.  | Materials relevant to the proposed activity                     |
| 5. Resource implications    | 5.3.  | All tools, equipment, material and documentation required.      |
|                             | 5.4.  | Relevant specifications or work instructions.                   |
| 6. Methods of               |       | Assessment methods may include but not limited to:              |
| Assessment                  | 6.1.  | Written Test  |

|                          | 6.2. | Demonstration   |
|--------------------------|------|---|
|                          | 6.3. | Oral Questioning  |
|                          | 6.4. | Portfolio   |
| 7. Context of Assessment | 7.1  | Competency assessment must be done in a training center or in an actual or simulated workplace after completion of the training module; Assessment should be done by an NSDA certified/ nominated assessor. |

Training Providers must be accredited by National Skills Development Authority (NSDA), the National Quality Assurance Body, or a body with delegated authority for quality assurance to conduct training and assessment against this unit of competency for credit towards the award of qualification under BNQF. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.

| Unit Code and Title                 | GU-02-L1-V1: Apply Occupational Safety and Health (OSH) Procedure in the Workplace  |  |  |
|-------------------------------------|---|--|--|
| Unit Descriptor                     | This unit covers the knowledge, skills and attitudes required to apply occupational safety and health (OSH) procedure in the workplace.   |  |  |
| Cint Descriptor                     | It specifically includes identifying OSH policies and procedures, following OSH procedure, reporting hazards and risks, responding to emergencies, and maintaining personal well-being. |  |  |
| Nominal Hours                       | 15 Hours  |  |  |
| <b>Elements of Competency</b>       | Performance Criteria  Bold & Underlined terms are elaborated in the Range of Variables  |  |  |
|                                     | 1.1. OHS policies and safe operating procedures are accessed  |  |  |
|                                     | and stated;   |  |  |
| 1. Identify OSH policies and        | 1.2. Safety signs and symbols are identified and followed;  |  |  |
| procedures                          | 1.3. Emergency response, evacuation procedures and other  |  |  |
|                                     | contingency measures are determined according to workplace  |  |  |
|                                     | requirements.   |  |  |
|                                     | 2.1 <u>Personal protective equipment (PPE)</u> is selected and collected as required;   |  |  |
|                                     | 2.2 Personal protective equipment (PPE) is correctly used in  |  |  |
| 2. Follow OSH procedure             | accordance with organization OSH procedures and practices;  |  |  |
| 2. Toffow OSIT procedure            | 2.3 A clear and tidy workplace is maintained as per workplace standard;   |  |  |
|                                     | 2.4 PPE is maintained to keep them operational and compliant with OHS regulations.  |  |  |
|                                     | 3.1 <u>Hazards</u> and risks are identified, assessed and controlled;   |  |  |
| 3. Report hazards and risks.        | 3.2 Incidents arising from hazards and risks are reported to  |  |  |
|                                     | designated authority.   |  |  |
|                                     | 4.1 Alarms and warning devices are responded;   |  |  |
|                                     | 4.2 Workplace <b>emergency procedures</b> are followed;   |  |  |
| 4. Respond to emergencies           | 4.3 <b>Contingency measures</b> during workplace accidents, fire and  |  |  |
| 4. Respond to emergencies           | other emergencies are recognized and followed in accordance   |  |  |
|                                     | with organization procedures;   |  |  |
|                                     | 4.4 Frist aid procedures is applied during emergency situations.  |  |  |
|                                     | 5.1 OHS policies and procedures are adhered to;   |  |  |
|                                     | 5.2 OHS awareness programs are participated in as per workplace   |  |  |
| 5. Maintain personal well-<br>being | guidelines and procedures;  |  |  |
|                                     | 5.3 Corrective actions are implemented to correct unsafe condition in the workplace;  |  |  |
|                                     | 5.4 "Fit to work" records are updated and maintained according  |  |  |
|                                     | to workplace requirements.  |  |  |
| Range of Variables                  |   |  |  |

| Variables                    | Rang | e (may include but not limited to):                      |
|------------------------------|------|--|
|                              | 1.1. | Bangladesh standards for OHS                             |
| 1. OHS policies              | 1.2. | Fire Safety Rules and Regulations                        |
|                              | 1.3. | Code of Practice   |
|                              | 1.4. | Industry Guidelines                                      |
|                              | 2.1  | Orientation on emergency exits, fire extinguishers, fire |
|                              |      | escape, etc.   |
|                              | 2.2  | Emergency procedures                                     |
| 2. Safe operating procedures | 2.3  | First Aid procedures                                     |
|                              | 2.4  | Tagging procedures                                       |
|                              | 2.5  | Use of PPE   |
|                              | 2.6  | Safety procedures for hazardous substances               |
|                              | 3.1  | Direction signs (exit, emergency exit, etc.)             |
|                              | 3.2  | First aid signs  |
| 3. Safety signs and symbols  | 3.3  | Danger Tags  |
| 3. Safety sighs and symbols  | 3.4  | Hazard signs   |
|                              | 3.5  | Safety tags  |
|                              | 3.6  | Warning signs  |
|                              | 4.1  | Gas Mask   |
|                              | 4.2  | Gloves   |
|                              | 4.3  | Safety boots   |
| 4. Personal Protective       | 4.4  | Face mask  |
| Equipment (PPE)              | 4.5  | Overalls   |
|                              | 4.6  | Goggles and safety glasses                               |
|                              | 4.7  | Sun block  |
|                              | 4.8  | Chemical/Gas detectors                                   |
|                              | 5.1  | Chemical hazards   |
|                              | 5.2  | Biological hazards                                       |
| 5. Hazards                   | 5.3  | Physical Hazards   |
| J. Hazards                   | 5.4  | Mechanical and Electrical Hazard                         |
|                              | 5.5  | Mental hazard  |
|                              | 5.6  | Ergonomic hazard   |
|                              | 6.1  | Fire fighting  |
| 6. Emergency Procedures      | 6.2  | Earthquake   |
| o. Emergency Procedures      | 6.3  | Medical and first aid                                    |
|                              | 6.4  | Evacuation   |
|                              | 7.1  | Evacuation   |
| 7. Contingency measures      | 7.2  | Isolation  |
|                              | 7.3  | Decontamination  |
|                              | 8.1  | Medical Certificate every year                           |
| 8. "Fit to Work" records     | 8.2  | Accident reports, if any                                 |
|                              | 8.3  | Eye vision certificate                                   |

#### **Evidence Guide**

The evidence must be authentic, valid, sufficient, reliable, consistent, recent and meet all requirements of current version of the Unit of Competency

|                                   | ı    |  |
|-----------------------------------|------|--|
|                                   | Asse | ssment required evidence that the candidate:         |
|                                   | 1.1  | stated OHS policies and safe operating procedures    |
|                                   | 1.2  | followed safety signs and symbols                    |
| 1. Critical aspects of            | 1.3  | used personal protective equipment (PPE)             |
| 1. Critical aspects of competency | 1.4  | maintained workplace clear and tidy                  |
| competency                        | 1.5  | assessed and Controlled hazards                      |
|                                   | 1.6  | followed emergency procedures                        |
|                                   | 1.7  | responded to emergencies                             |
|                                   | 1.8  | maintained personal well-being.                      |
|                                   | 2.1  | Define OHS   |
|                                   | 2.2  | OHS Workplace Policies and Procedures                |
|                                   | 2.3  | Work Safety Procedures                               |
|                                   | 2.4  | Emergency Procedures                                 |
| 2. Underpinning knowledge         | 2.5  | Hazard control procedure                             |
| 1 6                               | 2.6  | Different types of Hazards                           |
|                                   | 2.7  | PPE and there uses                                   |
|                                   | 2.8  | Personal Hygiene Practices                           |
|                                   | 2.9  | OHS Awareness.                                       |
|                                   | 3.1  | Accessing OHS policies                               |
|                                   | 3.2  | Handling of PPE                                      |
| 3. Underpinning skills            | 3.3  | Handling cleaning tools and equipment                |
| 1 3                               | 3.4  | Writing report                                       |
|                                   | 3.5  | Responding to emergency procedures.                  |
|                                   | 4.1  | Commitment to occupational health and safety         |
|                                   | 4.2  | Sincere and honest to duties                         |
|                                   | 4.3  | Promptness in carrying out activities                |
| 4.5                               | 4.4  | Environmental concerns                               |
| 4. Required attitude              | 4.5  | Eagerness to learn                                   |
|                                   | 4.6  | Tidiness and timeliness                              |
|                                   | 4.7  | Respect of peers and seniors in workplace            |
|                                   | 4.8  | Communicate with peers and seniors in workplace.     |
|                                   | 5.1  | Workplace  |
| 5. Resource implications          | 5.2  | Equipment and outfits appropriate in applying safety |
|                                   |      | measures   |
|                                   | 5.3  | Tools, materials and documentation required          |
|                                   | 5.4  | OHS Policies and Procedures.                         |
|                                   | Asse | ssment methods may include but not limited to:       |
| 6 N. 4. 1. 0                      | 6.1  | Written test   |
| 6. Methods of assessment          | 6.2  | Demonstration  |
|                                   | 6.3  | Oral Questioning                                     |
|                                   | 0.5  | orm Angonoming                                       |

|                          | 7.1 | Competency assessment must be done in a training cen    | nter    |
|--------------------------|-----|---|---------|
|                          |     | or in an actual or simulated workplace after completion | n of    |
| 7. Context of Assessment |     | the training module                                     |         |
|                          | 7.2 | Assessment should be done by an NSDA cer                | tified/ |
|                          |     | nominated assessor.                                     |         |

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| <b>Unit Code and Title</b>                        | <b>GU-06-L1-V1: Practice House Keeping Procedure</b>  |  |  |
|---|---|--|--|
|   | This unit covers the knowledge, skills and attitude required to Practice housekeeping procedure.  |  |  |
| Unit Descriptor                                   | It specifically includes sorting and removing unnecessary items, arranging items, maintaining work area, tools and equipment, following standardized work process and procedure and performing work spontaneously.  |  |  |
| Nominal Hours                                     | 10 Hours  |  |  |
| Elements of<br>Competency                         | Performance Criteria  Bold underlined terms are elaborated in the Range of Variables  |  |  |
| Sort and remove unnecessary items                 | <ul> <li>1.1 Reusable, recyclable materials are sorted in accordance with company/office procedures;</li> <li>1.2 <u>Unnecessary items</u> are removed and disposed of in accordance with company or office procedures.</li> </ul>  |  |  |
| 2. Arrange items                                  | <ul> <li>2.1 Items are arranged in accordance with company/office housekeeping procedures;</li> <li>2.2 Work area is arranged according to job requirements;</li> <li>2.3 Activities are prioritized based on instructions;</li> <li>2.4 Items are provided with clear and visible identification marks based on procedure;</li> <li>2.5 Safety equipment and evacuation passages are kept clear and accessible based on instructions.</li> </ul> |  |  |
| 3. Maintain work area, tools and equipment        | <ul> <li>3.1 Cleanliness and orderliness of work area is maintained in accordance with company/office procedures;</li> <li>3.2 Tools and equipment are cleaned in accordance with manufacturer's instructions/manual;</li> <li>3.3 Minor repairs are performed on tools and equipment in accordance with manufacturer's instruction/manual;</li> <li>3.4 Defective tools and equipment are reported to immediate supervisor.</li> </ul>           |  |  |
| 4. Follow standardized work process and procedure | <ul> <li>4.1 Materials for common use are maintained in designated area based on procedures;</li> <li>4.2 Work is performed according to standard work procedures. Abnormal incidents are reported to immediate supervisor.</li> </ul>  |  |  |
| 5. Perform work spontaneously                     | <ul> <li>5.1 Work is performed as per instruction;</li> <li>5.2 Company and office decorum are followed and complied with;</li> <li>5.3 Work is performed in accordance with OSH requirements.</li> </ul>   |  |  |
| Range of Variables                                |   |  |  |
| Variable Range (may include but not limited to):  |   |  |  |

|                         | 1.1 Non-recyclable materials                                  |
|-------------------------|---|
|                         | 1.2 Pictures, posters and other materials not related to work |
| 1. Unnecessary items    | activity  |
|                         | 1.3 Unserviceable tools and equipment                         |
|                         | 1.4 Waste materials   |
|                         | 2.1 Color coding  |
| 2. Identification marks | 2.2 Labels  |
|                         | 2.3 Tags  |
|                         | 3.1 Application of lubricants                                 |
| 2 Minor ropairs         | 3.2 Replacement of parts                                      |
| 3. Minor repairs        | 3.3 Sharpening of tools                                       |
|                         | 3.4 Tightening of nuts, bolts and screws                      |
| 4. Decorum              | 4.1 Behavior  |
|                         | 4.2 Company/office rules and regulations                      |
|                         | 4.3 Company/office uniform                                    |

#### **Evidence Guide**

The evidence must be authentic, valid, sufficient, reliable, consistent, recent and meet all requirements of current version of the Unit of Competency.

| requirements of current version of the original of the origina |  |  |
|--|--|--|
|  | Assessment required evidence that the candidate:         |  |
|  | 1.1 sorted and removes unnecessary items                 |  |
| 1. Critical aspects of   | 1.2 arranged items                                       |  |
| competency   | 1.3 maintained work area, tools and equipment            |  |
|  | 1.4 followed standardized work process and procedures    |  |
|  | 1.5 performed work spontaneously.                        |  |
|  | 2.1 Environmental requirements relative to work safety   |  |
| 2 Underninning   | 2.2 Principles of 5S                                     |  |
| 2. Underpinning knowledge  | 2.3 Reading skills required to interpret instructions    |  |
| Kilowieuge   | 2.4 Work process and procedures                          |  |
|  | 2.5 Work-related documentation requirements.             |  |
|  | 3.1 Arranging items                                      |  |
| 3. Underpinning skills   | 3.2 Maintaining work area, tools and equipment           |  |
|  | 3.3 Following standardizing work process                 |  |
|  | 1.1 Commitment to occupational health and safety         |  |
|  | 1.2 Promptness in carrying out activities                |  |
|  | 1.3 Sincere and honest to duties                         |  |
| 4 Undominaino attitudo   | 1.4 Environmental concerns                               |  |
| 4. Underpinning attitude   | 1.5 Eagerness to learn                                   |  |
|  | 1.6 Tidiness and timeliness                              |  |
|  | 1.7 Respect for rights of peers and seniors in workplace |  |
|  | 1.8 Communication with peers and seniors in workplace.   |  |
| L  |  |  |

|                          | The following resources must be provided:                   |
|--------------------------|---|
|                          | 5.1 work place procedure                                    |
| 2. Resource implications | 5.2 materials relevant to the proposed activity             |
|                          | 5.3 all tools, equipment, material and documentation        |
|                          | required.   |
|                          | 5.4 relevant specifications or work instructions.           |
|                          | Methods of assessment may include but not limited to:       |
| 6. Methods of            | 3.1 written test  |
| assessment               | 3.2 demonstration   |
|                          | 3.3 oral questioning  |
|                          | 3.4 portfolio   |
|                          | 7.1 Competency assessment must be done in a training center |
| 4. Context of assessment | or in an actual or simulated work place after Completion    |
|                          | of the training module                                      |
|                          | 7.2 Assessment should be done by NSDA certified assessor.   |
|                          |   |

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**Sector Specific Unit of Competencies** 

| <b>Unit Code and Title</b>                                      | SU-CER-01-L1-V1: Interpret Fundamental Issues to Work in the Ceramic Sector   |  |  |
|---|---|--|--|
| Unit Descriptor   | This unit covers the knowledge, skills and attitudes required to interpret fundamentals to work in the ceramic sector  It specifically includes the tasks of interpreting job roles and |  |  |
|   | responsibilities, identifying and observing OSH in the manufacturing industries, planning work activities and working with others.  |  |  |
| Nominal Hours   | 15 Hours  |  |  |
|   | Performance Criteria  |  |  |
| <b>Elements of Competency</b>                                   | Bold and Underlined terms are elaborated in the Range of Variables  |  |  |
|   | 1.1 Job roles and responsibilities in the manufacturing industry  |  |  |
| 1. Interpret job roles and                                      | are interpreted;  |  |  |
| responsibilities  | 1.2 Relationship within the manufacturing industry employees is identified.   |  |  |
| 2. Identify and observe   | 2.1. OSH in the manufacturing industries is identified and  |  |  |
| OSH in the  | observed;   |  |  |
| manufacturing   | 2.2. Safe work practices are followed when using equipment in   |  |  |
| industries  | the work environment.   |  |  |
|   | 3.1 Common goals, objectives and tasks are interpreted and  |  |  |
| 3. Plan work activities   | clarified with appropriate persons;   |  |  |
| 3. I fail WOLK activities                                       | 3.2 Individual tasks are determined and agreed on according to  |  |  |
|   | workplace environment.  |  |  |
|   | 4.1 <u>Effective interpersonal skills</u> are applied to interact with others and to contribute to activities and objectives;   |  |  |
| 4. Work with others   | 4.2 Assigned tasks are performed in accordance with job   |  |  |
|   | requirements, specifications and workplace environment;   |  |  |
|   | 4.3 Work requirements are confirmed with colleagues.  |  |  |
| Range of Variables  |   |  |  |
| Variable  | Range (may include but not limited to):   |  |  |
| 1. Effective interpersonal skills                               | <ul><li>1.1 Basic listening and speaking skills, use terminology and jargon</li><li>1.2 Communication and receiving feedback</li></ul>  |  |  |
| •   | 1.3 Interpretation of instructions  |  |  |
| 2 337 1   | 1.4 Basic principles of effective communication   |  |  |
| 2. Work requirements  | 2.1 Work requirements as directed in verbal or written in specifications or procedures  |  |  |
| Evidence Guide  |   |  |  |
| The evidence must be authentic of the current version of the Un | e, valid, sufficient, reliable, consistent and recent and meet the requirements nit of Competency   |  |  |
|   | Assessment required evidence that the candidate:  |  |  |
| 1. Critical Aspects of  | 1. 1 followed job role accordance with industries requirement   |  |  |
| Competency  | 1. 2 developed relationship with industries fellow  |  |  |
|   | 1. 3 identified different types of hazards  |  |  |
|   | 1. 4 used PPE   |  |  |

|                           | 1. 5 | applied effective interpersonal skills to achieve the goals of industry. |
|---------------------------|------|--|
|                           | 2.1  | Key duties/responsibilities of Manufacturing technician                  |
|                           | 2.2  | Responsibilities of Supervisors  |
|                           | 2.3  | Responsibilities of Employers  |
| 2. Underpinning Knowledge | 2.4  | Responsibilities of Workers  |
| 2. Charpining the wreage  | 2.5  | Common Hazards   |
|                           | 2.6  | Ways to reduce the risk  |
|                           | 2.7  | Common goals of the manufacturing Industry.                              |
|                           | 3.1  | Improving Employee Employer Relationships                                |
|                           | 3.2  | Creating a Positive Relationship with Employees                          |
|                           | 3.3  | Observing OHS in manufacturing industry                                  |
| 2 I In domain a Chille    | 3.4  | Identifying OHS policies and procedures                                  |
| 3. Underpinning Skills    | 3.5  | Following personal work safety practices                                 |
|                           | 3.6  | Reporting hazards and risks  |
|                           | 3.7  | Responding to emergency procedures                                       |
|                           | 3.8  | Maintaining physical well-being in the workplace.                        |
|                           | 4.1  | Commitment to occupational health and safety                             |
|                           | 4.2  | Promptness in carrying out activities                                    |
|                           | 4.3  | Sincere and honest to duties   |
| 4 D : 1 Aut 1             | 4.4  | Environmental concerns   |
| 4. Required Attitudes     | 4.5  | Eagerness to learn   |
|                           | 4.6  | Tidiness and timeliness  |
|                           | 4.7  | Respect for rights of peers and seniors in workplace                     |
|                           | 4.8  | Communication with peers and seniors in workplace.                       |
|                           | The  | following resources must be provided:                                    |
|                           | 5.1  | workplace  |
| 5. Resource Implications  | 5.2  | tools and equipment appropriate to workplace                             |
| 3. Resource implications  | 5.3  | materials relevant to the proposed activity                              |
|                           | 5.4  | equipment and outfits appropriate in applying safety measures            |
|                           | 5.5  | OHS Policies and Procedures.   |
|                           |      | hods of assessment may include but not limited to:                       |
|                           | 6.1  | written test   |
| 6. Methods of Assessment  | 6.2  | demonstration  |
|                           | 6.3  | oral questioning   |
|                           | 6.4  | portfolio  |
| 7. Context of Assessment  | 7.1  | Competency assessment must be done in a training center                  |
|                           |      | or in an actual or simulated workplace after completion of               |
|                           |      | the training module  |
|                           | 7.2  | Assessment should be done by an NSDA certified/                          |
|                           |      | nominated assessor.  |
|                           |      |  |

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conduct training and assessment against this unit of competency for credit towards the award of qualification under BNQF. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.

| Ur                            | nit Code and Title                                       |  | ER-02-L1-V1: Use Measuring and Checking Tools Instruments  |  |
|-------------------------------|--|--|--|--|
| Unit Descriptor               |  | This unit covers the knowledge, skills and attitudes required to use measuring and checking tools and instruments.  It includes the tasks of preparing for work, selecting the job, selecting measuring and checking tools and instruments, taking and checking measurements, recording measurements, cleaning and storing measuring and checking instruments. |  |  |
| No                            | minal Hours  | 15 H   | ours   |  |
| <b>Elements of Competency</b> |  |  |  |  |
| 1.                            | Prepare for work   | 1.1<br>1.2<br>1.3  | <u>Safe work practices</u> are observed and <u>Personal Protective</u> <u>Equipment (PPE)</u> worn as required for the work performed <u>Hazards</u> are identified and risks are minimized and controlled <u>Measuring and checking tools and instruments</u> are selected and collected for use. |  |
| 2.                            | Select the job to be measured and checked                | 2.1<br>2.2<br>2.3  | Jobs to be measured are identified; Jobs to be checked are identified; <u>Documents</u> and specifications are interpreted.  |  |
| 3.                            | Select measuring and checking tools and instruments      | 3.1  | Measuring and checking instrument are selected according to job requirements;  Tolerance and/or clearance, limits are interpreted from the drawing.  |  |
| 4.                            | Take and check   | 4.1  | Measuring and checking instruments are calibrated to ensure accurate reading/measurement;  Routine adjustments are done as required;   |  |
|                               | measurements   | 4.3  | Measurements are taken precisely/accurately as per supplied drawing or manual; Measurements are checked against job requirement.   |  |
| 5.                            | Record and communicate measurement                       | 5.1  | Measurements are recorded on form/drawings/sketches as per standard procedures; Recorded measurements are interpreted and communicated to supervisor.  |  |
|                               | Clean and store<br>measuring and<br>checking instruments | 6.1 6.2  | Measuring and checking instruments are cleaned; Measuring instruments are stored as per industry procedure.  |  |
|                               | nge of Variables   | Dana   | a (May include but, not limited to)  |  |
|                               | riable  Safe work practices                              | 1.1<br>1.2<br>1.3<br>1.4<br>1.5<br>1.6   | Identify hazards Control hazards Use PPE Response to emergency situation Use First Aid Measure risks   |  |

|                           | 1.7        | Report uncontrolled hazards and risks      |
|---------------------------|------------|--|
|                           | 2.1        | Safety shoes                               |
|                           | 2.2        | Safety belt                                |
|                           | 2.3        | Goggles                                    |
| 2. Personal Protective    | 2.4        | Hand gloves                                |
| Equipment (PPE)           | 2.5        | Safety helmet                              |
|                           | 2.6        | Overall apron                              |
|                           | 2.7        | Safety Mask                                |
|                           | 2.8        | Ear plug                                   |
|                           | 3.1        | Physical hazard                            |
|                           | 3.2        | Chemical hazard                            |
| 2 111-                    | 3.3        | Electrical and mechanical hazard           |
| 3. Hazards                | 3.4        | Biological hazard                          |
|                           | 3.5        | Ergonomic hazard                           |
|                           | 3.6        | Mental hazard                              |
|                           | 4.1        | Measuring tools                            |
|                           |            | <ul> <li>Measuring tape</li> </ul>         |
|                           |            | <ul> <li>Slide/Vernier Calipers</li> </ul> |
|                           |            | <ul> <li>Steel Rules</li> </ul>            |
|                           |            | <ul> <li>Micrometer</li> </ul>             |
|                           |            | <ul><li>Stop watch</li></ul>               |
| 4. Measuring and checking | 4.2        | Checking tools                             |
| tools and instruments     |            | <ul> <li>Inside calipers</li> </ul>        |
|                           |            | <ul> <li>Outside calipers</li> </ul>       |
|                           |            | <ul> <li>Filler gauge</li> </ul>           |
|                           |            | <ul> <li>Taper gauge</li> </ul>            |
|                           | 4.3        | Measuring instruments                      |
|                           |            | Pressure gauge                             |
|                           |            | • Sprit level                              |
|                           |            | Weighing scale                             |
|                           | 5.1        | Drawing                                    |
| 5. Documents              | 5.2        | Technical manuals                          |
|                           | 5.3        | Specifications                             |
|                           | 5.4        | Written instructions                       |
|                           | 6.1        | Calibration                                |
| 6. Routine adjustment     | 6.2        | Simple zeroing                             |
| ov 100 minut major minut  | 6.3        | Scale adjustment                           |
|                           | 6.4        | Reference adjustment                       |
| 7. Measurements           | 7.1        | Measuring length                           |
|                           | 7.2<br>7.3 | Angle<br>Clearances                        |
|                           | 7.4        | Time                                       |
|                           | ,          |  |
|                           |            |  |

## **Evidence Guide**

The evidence must be authentic, valid, sufficient, reliable, consistent and recent andmeet the requirements of the current version of the Unit of Competency.

| requirements of the current version of the Unit of Competency. |     |  |
|--|-----|--|
|  | 1.1 | Followed OSH practices                                       |
| Critical aspects of competency                                 | 1.2 | Identified the proper measuring instrument                   |
|  | 1.3 | Took measurement   |
|  | 1.4 | Recorded measurement   |
|  | 1.5 | Interpreted written inspection.                              |
|  | 2.1 | Relevant OSH.  |
|  | 2.2 | Safe work practices  |
|  | 2.3 | Principles of using different measuring instruments.         |
|  | 2.4 | Workplace standard.  |
| 2. Underpinning knowledge                                      | 2.5 | List and use of measuring and checking tools and instruments |
|  | 2.6 | Sequence of using the instruments.                           |
|  | 2.7 | Methods of using instruments                                 |
|  | 2.8 | Calibration of instrument.                                   |
|  | 3.1 | Practicing workplace safety                                  |
|  | 3.2 | Taking instruments   |
|  | 3.3 | Interpreting and following data sheet, instruction and       |
| 3. Underpinning skill  |     | manuals, technical drawing                                   |
| 3. Chacipining skin  | 3.4 | Performing measurement                                       |
|  | 3.5 | Keeping record and report                                    |
|  | 3.6 | Calibrating of instrument.                                   |
|  | 4.1 | Commitment to occupational safety and health.                |
|  | 4.2 | Promptness in carrying out activities.                       |
|  | 4.3 | Sincere and honest to duties.                                |
| 4 II. 1  | 4.4 | Eagerness to learn.  |
| 4. Underpinning attitudes                                      | 4.5 | Tidiness and timeliness.                                     |
|  | 4.6 | Environmental concerns.                                      |
|  | 4.7 | Respect for rights of peers and seniors at workplace.        |
|  | 4.8 | Communicate with peers and seniors at workplace.             |
|  | 5.1 | Adequate workplace   |
|  | 5.2 | Materials for proposed activities                            |
|  | 5.3 | Measuring and checking tools and instruments appropriate     |
| 5. Resource implications                                       |     | to propose activities  |
|  | 5.4 | Information and documentation                                |
|  | 5.5 | Drawings, Manual, Codes, Standards and reference             |
|  |     | materials.   |
| 6. Methods of assessment                                       |     | Assessment methods may include but not limited to:           |
|  | 6.1 | Demonstration  |
|  | 6.2 | Oral questioning   |
|  | 6.3 | Written test   |
|  | 6.4 | Portfolio  |

| 7. Context of assessment | 7.1 | Competency assessment must be done in a training center or   |
|--------------------------|-----|--|
|                          |     | in an actual or simulated work place after Completion of the |
|                          |     | training module  |
|                          | 7.2 | Assessment should be done by NSDA certified assessor.        |

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## **Occupation Specific Unit of Competencies**

| Unit Code & Title  | OU-CER-FORM-01-L2-V1: Make Product by Solid and Drain Casting Process for Tableware and Sanitaryware  |  |  |
|--|---|--|--|
| Unit Descriptor  | This unit covers the knowledge, skills and attitudes required to make product by solid and drain casting process for tableware and sanitary ware.  It includes preparing for work, preparing mould for casting process filling the mould, maintaining the casting thickness and time, removing green product from mould, achieving the desired green product, cleaning and maintaining work area, tools and equipment   |  |  |
| Nominal Hours  | 90 Hours  |  |  |
| Elements of<br>Competency  | Performance Criteria  Bold & Underlined terms are elaborated in the Range of Variables  |  |  |
| 1. Prepare for work  | <ul> <li>1.1 All safety requirements/regulations are adhered to before, during and after use;</li> <li>1.2 Necessary tools and materials are identified as per job requirement;</li> <li>1.3 Personal Protective Equipment (PPE) is worn;</li> <li>1.4 OSH (Occupational Safety and Health) instructions are followed according to job specification.</li> </ul>  |  |  |
| <ul><li>2. Prepare mould for casting process</li><li>3. Fill the mould</li></ul> | <ul> <li>2.1 All parts of the <u>casting</u> mould are cleaned;</li> <li>2.2 Talc powder is applied to the parts of the casting mould as required;</li> <li>2.3 Seamless joints are made of the mould;</li> <li>2.4 Different parts of the moulds are combined/fixed with clamps</li> <li>2.5 Moulds are levelled before filling;</li> <li>2.6 The mould is placed on the casting bench.</li> <li>3.1 Slip is collected from body preparation section;</li> <li>3.2 Slip is poured in casting holes as required.</li> </ul> |  |  |
| 4. Maintain the casting thickness and time                                       | <ul> <li>4.1 Excess slip is added in solid casting mould, if required;</li> <li>4.2 Thickness of the drain casted product is checked by casting rate per hour as per standard;</li> <li>4.3 Excess slip is drained from the mould.</li> <li>5.1 Green product is removed from mould when it has reached the required condition as per instruction;</li> </ul>   |  |  |
| 5. Remove green product from mould   | <ul> <li>5.2 Problems of green products are identified and solved as per requirement;</li> <li>5.3 After forming and removal green product is checked against to meet company standards.</li> </ul>   |  |  |

| 6. Achieve the desired green product  7. Clean and maintain | 6.1<br>6.2<br>6.3<br>6.4<br>7.1  | Green product is trimmed and smoothed to achieve the desired finishing; Green product is verified in the required condition for the task;  Problems of green product are identified of green product and take corrective action where possible; Risk of damaged by person(s) and environment are minimized.  Tools and equipment are cleaned, maintained and stored as per workplace procedures; Faulty and defective equipment is tagged and reported in |  |
|---|--|---|--|
| work area, tools and  |  | accordance with workplace procedures;   |  |
| equipment   | 7.3  | Work area is cleared and waste removed following workplace  |  |
| Danas of Wastables  |  | procedures.   |  |
| Range of Variables  |  |   |  |
| Variable  | Ran  | ge (may include but not limited to:)  |  |
| <ol> <li>Tools</li> <li>Material</li> </ol>                 | 1.1<br>1.2<br>1.3<br>1.4<br>1.5<br>1.6<br>1.7<br>1.8<br>1.9<br>1.10<br>1.11<br>2.1<br>2.2<br>2.3 | Knife Wooden stick Sponze Scotch bright Assorted Screwdriver Clamp Belt Assorted Wrench Brush Bucket Mug Casting slip Talc powder Working mould   |  |
| 3. Personal Protective                                      | 2.4<br>3.1<br>3.2<br>3.3   | Marking cloth  Safety glasses I goggles Hair nets Ear muffs I plugs   |  |
| Equipment (PPE)   | 3.4<br>3.5<br>3.6<br>4.1   | Hand Gloves Safety Shoes Protective clothing/Apron  Drain casting   |  |
| 4. Casting  | 4.1  | Solid Casting  Solid Casting  |  |

|                        | 5.1 Level (stand firm)   |
|------------------------|--|
|                        | 5.2 Free from warp   |
| 5. Desired finish      | 5.3 Smooth seam line   |
|                        | 5.4 No bumps and indents   |
|                        | 5.5 Excess clay removed from pour gate                                     |
|                        | 6.1 Pin hole   |
| 6. Problems of         | 6.2 Warping  |
| green product          | 6.3 Cracking   |
| green product          | 6.4 Uneven   |
|                        | 6.5 Blister  |
| <b>Evidence Guide</b>  |  |
|                        | be authentic, valid, sufficient, reliable, consistent, recent and meet all |
| requirements of curre  | ent version of the Unit of Competency.                                     |
|                        | Assessment required evidences that the candidate:                          |
|                        | applied dry lubricants to the parts of the casting mould                   |
| 1. Critical aspects of | 1.2 combined/fixed different parts of the moulds                           |
| competency             | 1.5 prepared and mixed sup in proper consistency to form                   |
|                        | green product of the desired thickness                                     |
|                        | 1.4 removed green product from mould when it has reached                   |
|                        | the required condition.  |
|                        | 2.1 Casting techniques.  |
|                        | 2.2 Density, viscosity and fluidity of slip.                               |
| 2. Underpinning        | 2.3 Absorption capacity.   |
| knowledge              | 2.4 Casting time.  |
| Kilowiedge             | 2.5 Thickness of the product.  |
|                        | 2.6 Desired finish   |
|                        | 2.7 Problems of green product.   |
|                        | 3.1 Preparing working mould  |
|                        | 3.2 Filling the mould  |
| 3. Underpinning        | 3.3 Maintaining casting time and product thickness                         |
| skills                 | 3.4 Removing green product from mould                                      |
| SKIIIS                 | 3.5 Identifying problems of green product                                  |
|                        | 3.6 Repairing green products   |
|                        | 3.7 Finishing green products.  |
|                        | 4.1 Commitment to occupational safety and health                           |
|                        | 4.2 Promptness in carrying out activities                                  |
|                        | 4.3 Sincere and honest to duties   |
| 4. Required            | 4.4 Eagerness to learn   |
|                        | 4.5 77.1   |

Respect for rights of peers and seniors at workplace

Communication with peers and seniors at workplace.

Tidiness and timeliness Environmental concerns

4.5

4.6

4.7

4.8

attitudes

| 5. Resource implication  | The following resources must be provided: 5.1 Workplace (actual or simulated) 5.2 Tools, equipment and physical facilities appropriate to perform activities 5.3 Materials, consumables to perform activities 5.4 Drawing, specificatins and manuals. |
|--------------------------|---|
| 6. Methods o assessment  | Methods of assessment may include but not limited to: 6.1 Written test 6.2 Demonstration 6.3 Oral questioning 6.4 Portfolio.  |
| 7. Context of assessment | <ul> <li>7.1 Competency assessment must be done in a training center or in an actual or simulated workplace after completion of the training module.</li> <li>7.2 Assessment should be done by NSDA certified/ nominated assessor.</li> </ul>         |

#### **Accreditation Requirements**

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| Unit Code & Title         | Title OU-CER- FORM-02-L2-V1: Make Tableware Products by Jiggering and Jollying Process   |  |  |  |
|---------------------------|--|--|--|--|
|                           | This unit covers the knowledge, skills and attitudes required to make tableware product by jiggering and jollying process.   |  |  |  |
| Unit Descriptor           | It includes following OSH practices, cutting the clay roll, preparing machine, starting the machine, , operating jigger machine and cleaning and maintaining work area, tools and equipment. |  |  |  |
| Nominal Hours             | 100 Hours  |  |  |  |
| Elements of<br>Competency | Performance Criteria  Bold & Italicized terms are elaborated in the Range of Variables   |  |  |  |
|                           | 1.1 All safety requirements/ regulations are adhered to before, during and after use;  |  |  |  |
| Follow OSH practices      | 1.2 Personal Protective Equipment (PPE) is worn 1.3 OSH (Occupational Safety and Health) instructions are followed according to job specification;   |  |  |  |
|                           | 1.4 Necessary <u>materials</u> are identified as per job requirement.  |  |  |  |
|                           | 2.1 Clay cutter is set as per required shape, dimensions and consistency;  |  |  |  |
| 2. Cut the clay roll      | 2.2 Clay hardness is checked according to product requirement;   |  |  |  |
| Ton                       | <ul><li>2.3 Roll body is cut as per requirement;</li><li>2.4 Equipment conditions are monitored and adjusted to ensure correct product quality.</li></ul>                                    |  |  |  |
|                           | 3.1 Product is selected as per specification;  |  |  |  |
|                           | 3.2 Tools and equipment are collected as per job requirement.  |  |  |  |
| 2 Duomana maahina         | <ul><li>3.3 Rolled body is collected;</li><li>3.4 Profile is adjusted as per product requirement;</li></ul>  |  |  |  |
| 3. Prepare machine        | 3.5 Roller is set and adjusted as per product requirement;   |  |  |  |
|                           | 3.6 Dabu is set along with rubber as per product requirement;  |  |  |  |
|                           | 3.7 <u>Mould condition</u> is checked as per specification.  |  |  |  |
|                           | 4.1 Power source is identified and power switches are turned on  |  |  |  |
| 4. Start the              | for Jigger machine and dabu;   |  |  |  |
| machine                   | 4.2 RPM of Jigger machine and spindle are checked.   |  |  |  |
|                           | 5.1 Mould is fixed on the spindle as per procedure;  |  |  |  |
|                           | 5.2 Clay slice is put on the mould according to instruction;   |  |  |  |
|                           | 5.3 Clay slice is pressed and formed a product;  |  |  |  |
| 5. Operate the Jigger     | 5.4 <u>Defects</u> of the product are identified;  |  |  |  |
| machine                   | 5.5 Product with mould is removed from dabu;   |  |  |  |
|                           | <ul><li>5.6 Product is put to the dryer as per standard procedure;</li><li>5.7 Causes of fault are determined and rectified in accordance</li></ul>  |  |  |  |
|                           | with procedures/work instructions.   |  |  |  |
|                           | with procedures, work instructions.  |  |  |  |

|                               | 6.1 Ensured that line is clear for all product and left in a safe  |  |  |  |
|-------------------------------|--|--|--|--|
|                               | manner for shutdown;   |  |  |  |
|                               | 6.2 Machine is shutdown as per instruction manual;   |  |  |  |
| 6. Clean and                  | 6.3 Work area is cleaned;  |  |  |  |
| maintain work                 | 6.4 Tools and equipment are cleaned, maintained and stored as per  |  |  |  |
| area, tools and               | workplace procedures;  |  |  |  |
| equipment                     | 6.5 Work area is cleared and waste removed following workplace   |  |  |  |
|                               | procedures;  |  |  |  |
|                               | 6.6 Appropriate records and logs are maintained.   |  |  |  |
| maintain work area, tools and | <ul> <li>6.2 Machine is shutdown as per instruction manual;</li> <li>6.3 Work area is cleaned;</li> <li>6.4 Tools and equipment are cleaned, maintained and stored as per workplace procedures;</li> <li>6.5 Work area is cleared and waste removed following workplace procedures;</li> </ul> |  |  |  |

## Range of Variables

| Va | Variable Range (may include but not limited to:) |   |  |  |  |
|----|--|---|--|--|--|
|    |  | 1.1 Safety glasses <i>I</i> goggles     |  |  |  |
|    |  | 1.2 Hair nets                           |  |  |  |
| 1. | Personal Protective<br>Equipment (PPE)           | 1.3 Ear muffs <i>I</i> plugs            |  |  |  |
| 1. |  | 1.4 Gloves                              |  |  |  |
|    | Equipment (112)                                  | 1.5 Footwear and                        |  |  |  |
|    |  | 1.6 Protective clothing                 |  |  |  |
| _  | 26. 11   | 2.1 Body                                |  |  |  |
| 2. | Materials  | 2.2 Working mould                       |  |  |  |
|    |  | 3.1 Clay hardness tester (Penetrometer) |  |  |  |
|    |  | 3.2 Tacho meter                         |  |  |  |
|    |  | 3.3 Knife                               |  |  |  |
| 3. | Tools  | 3.4 Allen Key set                       |  |  |  |
|    |  | 3.5 Spanner                             |  |  |  |
|    |  | 3.6 Dabu                                |  |  |  |
|    |  | 3.7 Profile                             |  |  |  |
|    |  | 4.1 Clay cutter                         |  |  |  |
| 4. | Equipment  | 4.2 Jigger machine                      |  |  |  |
|    |  | 4.3 dryer                               |  |  |  |
| 5. | Mould  | 5.1 Moisture condition                  |  |  |  |
|    | condition  | 5.2 Mould defects                       |  |  |  |
|    |  | 6.1 Warpage                             |  |  |  |
|    |  | 6.2 Wobbling                            |  |  |  |
|    | Defects  | 6.3 Edge cracking                       |  |  |  |
| 6. |  | 6.4 Overheated effect                   |  |  |  |
|    |  | 6.5 Bending                             |  |  |  |
|    |  | 6.6 Crack                               |  |  |  |
|    |  |   |  |  |  |

## **Evidence Guide**

The evidence must be authentic, valid, sufficient, reliable, consistent, recent and meet all requirements of current version of the Unit of Competency.

| 1. | Critical aspects of competency | Assessment required evidences that the candidate:  1.1 checked RPM of roller head and spindle 1.2 checked temperature of roller head and spindle 1.3 adjusted roller head up and down level 1.4 checked clay hardness 1.5 fixed mould on the spindle 1.6 removed product with mould and put to the dryer 1.7 checked machine vibration or abnormal sound.  |
|----|--------------------------------|--|
| 2. | Underpinning<br>knowledge      | <ul> <li>2.1 Mould condition</li> <li>2.2 Moisture contents</li> <li>2.3 Body plasticity</li> <li>2.4 Body hardness</li> <li>2.5 RPM of jigger machine</li> <li>2.6 Clay roll storage environment</li> <li>2.7 Defects of the product</li> <li>2.8 Drying process of green body.</li> </ul>  |
| 3. | Underpinning skills            | <ul> <li>3.1 Identifying defects of the product</li> <li>3.2 Identifying the lubricants of the machine parts</li> <li>3.3 Using tachometer</li> <li>3.4 Using hardness tester</li> <li>3.5 Operating jiggering and jollying process</li> <li>3.6 Adjusting dabu.</li> </ul>  |
| 4. | Required attitudes             | <ul> <li>4.1 Commitment to occupational safety and health</li> <li>4.2 Promptness in carrying out activities</li> <li>4.3 Sincere and honest to duties</li> <li>4.4 Eagerness to learn</li> <li>4.5 Tidiness and timeliness</li> <li>4.6 Environmental concerns</li> <li>4.7 Respect for rights of peers and seniors at workplace</li> <li>4.8 Communication with peers and seniors at workplace.</li> </ul> |
| 5. | Resource implication           | <ul> <li>The following resources must be provided:</li> <li>5.1 workplace (actual or simulated)</li> <li>5.2 tools, equipment and physical facilities appropriate iate to perform activities</li> <li>5.3 materials, consumables to perform activities</li> <li>5.4 drawing, specification and manuals.</li> </ul>   |
| 6. | Methods of assessment          | Methods of assessment may include but not limited to: 6.1 written test 6.2 demonstration 6.3 oral questioning 6.4 portfolio.   |

| 7. Context of assessment | 7.1 | Competency assessment must be done in a training center or in an actual or simulated workplace after completion of the training module  Assessment should be done by NSDA certified/ nominated assessor |
|--------------------------|-----|---|
|--------------------------|-----|---|

#### **Accreditation Requirements**

Training Providers must be accredited by National Skills Development Authority (NSDA), the National Quality Assurance Body, or a body with delegated authority for quality assurance to conduct training and assessment against this unit of competency for credit towards the award of qualification under BNQF. Accredited providers assessing against this unit of competency must meet the quality assurance requirements set by NSDA.

| U  | nit Code &Title                               | OU-CER- FORM-03-L2-V1: Make Tiles by Pressing Process  |  |  |  |
|----|---|--|--|--|--|
| U  | nit Descriptor                                | This unit covers the knowledge, skills and attitudes required to form product by pressing process.  It includes following OSH practices, checking condition and preparing the press machine, forming product by pressing process, removing green product from mould, achieving the desired green product and cleaning and maintaining work area, tools and equipment.                            |  |  |  |
| N  | ominal Hours                                  | 80 Hours   |  |  |  |
|    | ements of<br>ompetency                        | Performance Criteria  Bold & Undersigned terms are elaborated in the Range of Variables  |  |  |  |
| 1. | Follow OSH practices                          | <ul> <li>1.1 All safety requirements/regulations are adhered to before, during and after use;</li> <li>1.2 Personal Protective Equipment (PPE) is worn;</li> <li>1.3 OSH (Occupational Safety and Health) instructions are followed according to job specification;</li> <li>1.4 Necessary Tools, equipment and materials are identified as per job requirement.</li> </ul>                      |  |  |  |
| 2. | Check condition and prepare the press machine | <ul> <li>2.1 All parts of the press mould are cleaned;</li> <li>2.2 Press is checked and adjusted if required;</li> <li>2.3 Upper and lower part of the mould is placed to the machine;</li> <li>2.4 Lubricants are applied to the parts of the machine as per requirement.</li> </ul>   |  |  |  |
| 3. | Form product by pressing process              | <ul> <li>3.1 Moisture content of granular is checked;</li> <li>3.2 Moulds are levelled before filling;</li> <li>3.3 Mould filling is checked according to procedure;</li> <li>3.4 Filled powder in the mould is pressed;</li> <li>3.5 Thickness of the product is checked as per specification.</li> </ul>   |  |  |  |
| 4. | Remove green product from mould               | <ul> <li>4.1 Green product is removed from mould;</li> <li>4.2 Problems with green product are identified and corrected where required;</li> <li>4.3 Risk of damage to person, green product and environment are minimized;</li> <li>4.4 Green product is checked according to company standards after forming;</li> <li>4.5 Green products are removed to get <u>desired finish</u>.</li> </ul> |  |  |  |

|    | Achieve the desired green product       | 5.1 | Verified that green product is in the required            |
|----|---|-----|---|
| 5. |   |     | condition;  |
|    |   | 5.2 | Task is carried out within specified work schedule;       |
|    |   | 5.3 | Boarder excess is finished if required.                   |
|    |   | 6.1 | Tools and equipment are cleaned, maintained and stored as |
|    |   |     | per workplace procedures;                                 |
| 6. | Clean and maintain work area, tools and | 6.2 | Faulty and defective equipment is tagged and reported in  |
| 0. |   |     | accordance with workplace procedures;                     |
|    |   | 6.3 | Work area is cleared and waste removed following          |
|    | equipment                               |     | workplace procedures;                                     |
|    |   | 6.4 | Waste materials are removed in accordance with            |
|    |   |     | workplace standards.                                      |
| Ra | ange of Variables                       |     |   |
| Va | riable                                  | Ran | ge (may include but not limited to:)                      |
|    |   | 1.1 | Safety glasses I goggles                                  |
|    |   | 1.2 | Hair nets   |
| 1  | Personal Protective                     | 1.3 | Ear muffs I plugs   |
| 1. |   | 1.4 | Hand Gloves   |
|    | Equipment (PPE)                         | 1.5 | Footwear and  |
|    |   | 1.6 | Protective clothing                                       |
|    |   | 1.7 | Mask  |
|    |   | 2.1 | Assorted wrench   |
|    |   | 2.2 | Assorte screwdrivers                                      |
|    |   | 2.3 | Allen key set   |
|    |   | 2.4 | Spanner set   |
| 2. | Tools                                   | 2.5 | Combination pliers  |
|    |   | 2.6 | Circlip pliers  |
|    |   | 2.7 | Hamer   |
|    |   | 2.8 | Hand Grinder  |
|    |   | 2.9 | Socket wrench with socket                                 |
|    |   | 3.1 | Screw press   |
|    |   | 3.2 | Friction press  |
| 3. | Equipment                               | 3.3 | Ball press  |
| ]. | Баприюні                                | 3.4 | Filler box  |
|    |   | 3.5 | Metalic Moulds  |
|    |   | 4.1 | Granular  |
|    | Materials                               | 4.2 | Clay  |
|    |   | 4.3 | Wooden mould  |
| 4. |   | 4.4 | Plaster mould   |
|    |   |     |   |
|    |   |     |   |
|    |   | 1   |   |

|    |   | 1 Mould             |  |
|----|---|---------------------|--|
| 5. | Parts   | 2 Upper plungers    |  |
|    |   | 3 Lower plunger     |  |
|    |   | 1 Level (stand firm | n)   |
|    |   | 2 Free from corne   |  |
| 6. | Desired finish                                  | 3 No bumps and i    | ndents   |
| Ì  |   | -                   | oved from pour gate                                    |
| Ev | vidence Guide                                   |                     |  |
|    | ne evidence must be au quirements of current ve |                     | t, reliable, consistent, recent and meet all mpetency. |
|    |   | ssessment required  | evidences that the candidate:                          |
|    |   | 1 followed OSH p    |  |
| 1  | 0.4.1   | =                   | on and prepared the press machine                      |
| 1. | Critical aspects of                             |                     | t by pressing process                                  |
|    | competency                                      |                     | product from mould                                     |
|    |   | 0 1                 | ired green product                                     |
|    |   |                     | ntained work area, tools and equipment.                |
|    |   | 1 pressure and stre |  |
|    |   | 2 Moisture conten   | _  |
| 2. | Underpinning                                    | 3 Pressing cycle    |  |
|    | knowledge                                       | 4 Grain size        |  |
|    | Kilo Wiedge                                     | 5 Tools and Equip   | ment used for production                               |
|    |   | 6 Desired finish.   |  |
|    |   | 1 Checking condit   | ion and preparing the press machine                    |
|    |   | =                   | ct by pressing process                                 |
| 3. | Underpinning skills                             | 1 01                | product from mould                                     |
|    |   | 0.0                 | esired green product.                                  |
|    |   |                     | occupational safety and health                         |
|    |   |                     | arrying out activities                                 |
|    |   | 3 Sincere and hon   | •  |
|    |   | 4 Eagerness to lea  |  |
| 4. | Required attitudes                              | 5 Tidiness and tim  |  |
|    |   | 6 Environmental of  |  |
|    |   |                     | ts of peers and seniors at workplace                   |
|    |   |                     | tion with peers and seniors at workplace.              |
|    |   |                     | es must be provided:                                   |
|    |   | 1 workplace (actu   |  |
|    |   | = :                 | t and physical facilities appropriate to               |
| _  | Resource implication                            | perform activitie   |  |
| 5. |   | -                   | mables to perform activities                           |
|    |   |                     | cation and manuals.                                    |
| 1  |   | T drawing, specific | Cation and manuals.                                    |

| 6. | Methods of assessment | Methods of assessment may include but not limited to: 6.1 written test 6.2 demonstration 6.3 oral questioning 6.4 portfolio.  |
|----|-----------------------|---|
| 7. | Context of assessment | <ul> <li>7.1 Competency assessment must be done in a training center or in an actual or simulated workplace after completion of the training module</li> <li>7.2 Assessment should be done by NSDA certified/ nominated assessor</li> </ul> |

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## **References:**

1. Competency Standard on Forming, Bangladesh Technical Education Board (BTEB)

# **Development of Competency Standard**

The Competency Standards for National Skills Certificate Level-2 in Forming is developed by NSDA on 09 Junuary, 2025.

## List of resources persons

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# Validation of Competency Standard

The Competency Standards for National Skills Certificate Level-2 in Forming is Validated by NSDA on 26 February, 2025.

### List of the members

| Sl. No. | Name and Address                             | Position in the committee | Signature |
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